



USEFUL HINTS & ADVICES how to proceed with ISAMET

	Isamet 40	Isamet 50	Isamet Fashion	Isamet New	Isamet Color
Artikel-Nr.	2937 / 2943	2981	2940	2931	2945
Needles	75/11	65/9	70/10	75/11	80/12
Rpm	750	650	650	550	750

The machine speed depends on the type of machine, material and design quality

Thread tension:

The thread tension should be chosen in a way that ISAMET slides through the thread guides without drag resistance, i. e. tension as low as possible.

Bobbin-Thread :

The use of a best balanced bobbin thread is required to get an extra nice embroidery look. We recommend SABA c 150 or ISA 150 used in combination with ISAMET.

Embroidery design:

Stitches with less than 3 mm length should be avoided with ISAMET 40. Please check your embroidery design so the stitch density and stitch length fits to it. For very short stitches we recommend ISAMET 50 due to the finer thread diameter

Use:

ISAMET is a metallic effect thread developed for the machine embroidery. ISAMET 40 and 50 are used for emblems and uniform embroideries but also to decorate fashionable clothes. Single metallic embroideries can just be designed as every kind of combination with ISALON or ISACORD.

