



Zusatzeinrichtungen

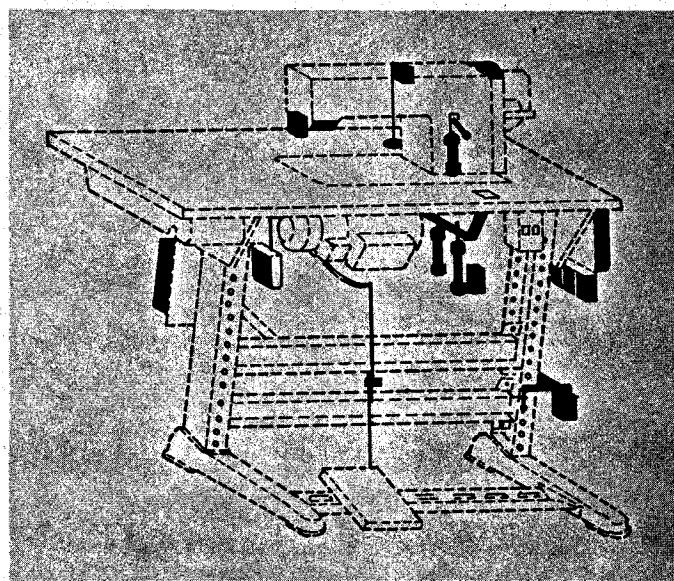
für Spezial-Nähmaschinen

Additional equipment for special Sewing-machines

Equipements supplémentaires pour machines
à coudre spéciales

Equipo adicional por especiales máquina de coser

FLP... RSP... RAP... HP... NP



Ersatzteilleiste

Spare Parts

Pièces de rechange

Piezas de repuesto

Parti di ricambio

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Printed in West Germany
Änderungen vorbehalten

TLZ. 90736/1/Jan. 89

1. In general

1.1 This spare parts list is for additional equipment for special sewing machines.

It is not supplied together with ordered sewing machines.

The parts list can be ordered (small sur-charge) on request.

Other spare parts lists, for machine stands and for drives for special sewing machines, are also available on request.

1.2 Symbols used in the parts list

⚠ = see Mechanic's manual for the appropriate class of machine

✂ = without Threadcutter

↔ = note: differing specification

🔧 = apply liquid locking-agent (Loctite 270, No.990 49 034 6

✂ = with Threadcutter

mm = Measurement

oZ = No drawing available

V = Obsolete

aW. = on request

2. "Group list" (02) "Sequence and breakdown of the Illustrations." (03)

The additional equipment is arranged in groups to facilitate inclusion in the tables.

3. "Tables" from (05) onwards : indicate if a set of parts comprises of groups (F4) or is drawn as a complete unit, (see (34)) or oZ = is not illustrated.

5. Indications shown in the illustrations:

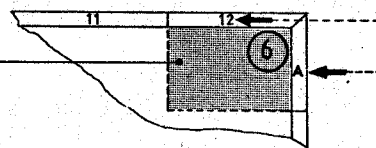


6. The parts numbers are listed in numerical order in the table of contents. Further is shown:

Part-No. 993 91 083 8 2yl. Schr. M4 x 10 (6) - A12
 Description _____
 Measurement _____

Illustration No. (Top left and right hand corner of illustration encircled No. _____

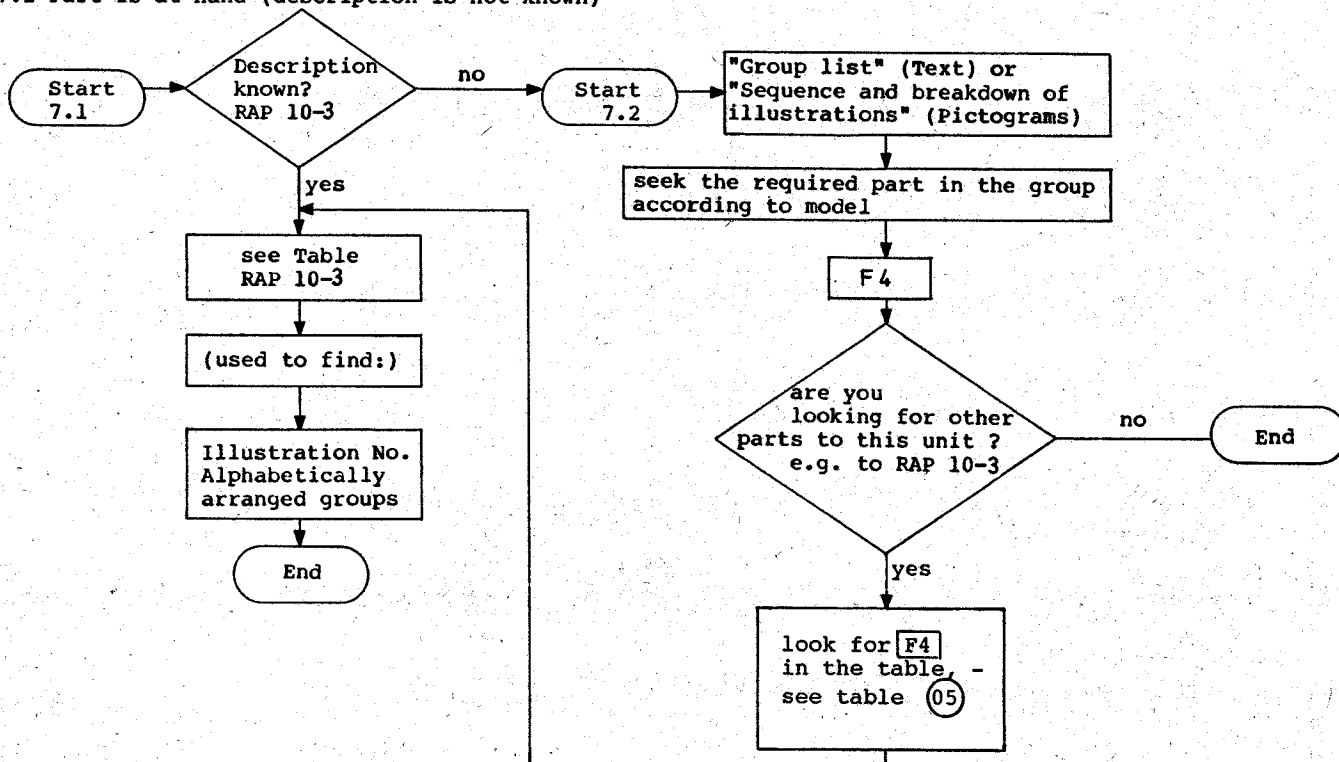
Grid reference _____



7. Using the Parts list:

7.1 Description is known, e.g. RAP 10-3

7.2 Part is at hand (description is not known)



7.3 Part No know: see Pos. 6 above: List of contents.

Information zur Handhabung der Teileliste

1. Allgemeines

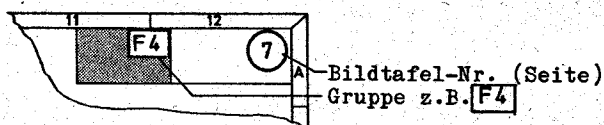
- 1.1 In dieser Ersatzteilleiste werden die Zusatzeinrichtungen für Spezial-Nähmaschinen geführt. Diese Ersatzteilleiste wird nicht den Nähmaschinen beigelegt. Sie kann auf Wunsch (gegen eine Schutzgebühr) angefordert werden. Weitere Listen (auch auf Wunsch) gibt es für "Gestelle" und "Antriebe für Spezial-Nähmaschinen".

1.2 Verwendete Bildzeichen

-  = siehe Mechanikeranleitung der jeweiligen Nähmaschinenklasse
 = ohne Fadenabschneider
 = Hinweis auf Unterscheidungsmerkmal
 = fluessig sichern, kleben, dichten Loctite 270, Nr.990 49 034 6
 = mit Fadenabschneider
mm = Maße
oZ = nicht gezeichnet
V = veraltete Ausführung
aW = auf Wunsch

2. "Gruppenliste" (02), "Reihenfolge und Aufteilung der Bildtafeln." (03); Die Zusatzausstattungen wurden in Gruppen aufgeteilt, um sie den Tabellen zuordnen zu können.
3. "Tabellen" ab (05) : aus ihnen ist zu ersehen, ob der Bausatz aus Gruppen besteht (F4) oder kpl.gezeichnet (siehe (34) oder oZ = nicht gezeichnet wurde.

5. Erläuterung innerhalb der Bildtafeln:

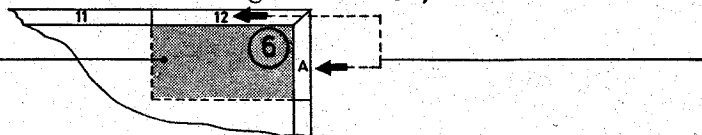


6. Im Inhaltsverzeichnis sind die Teile-Nrn. nach steigenden Nrn. geordnet. Außerdem sind angegeben:

Teile-Nr. 993 91 083 8 Zyl. Schr. M4 x 10 (6) - A12
 Benennung _____
 Abmessung _____

Bildtafel Nr.(rechts und links oben in der Bildtafel eingekreiste Nr.)

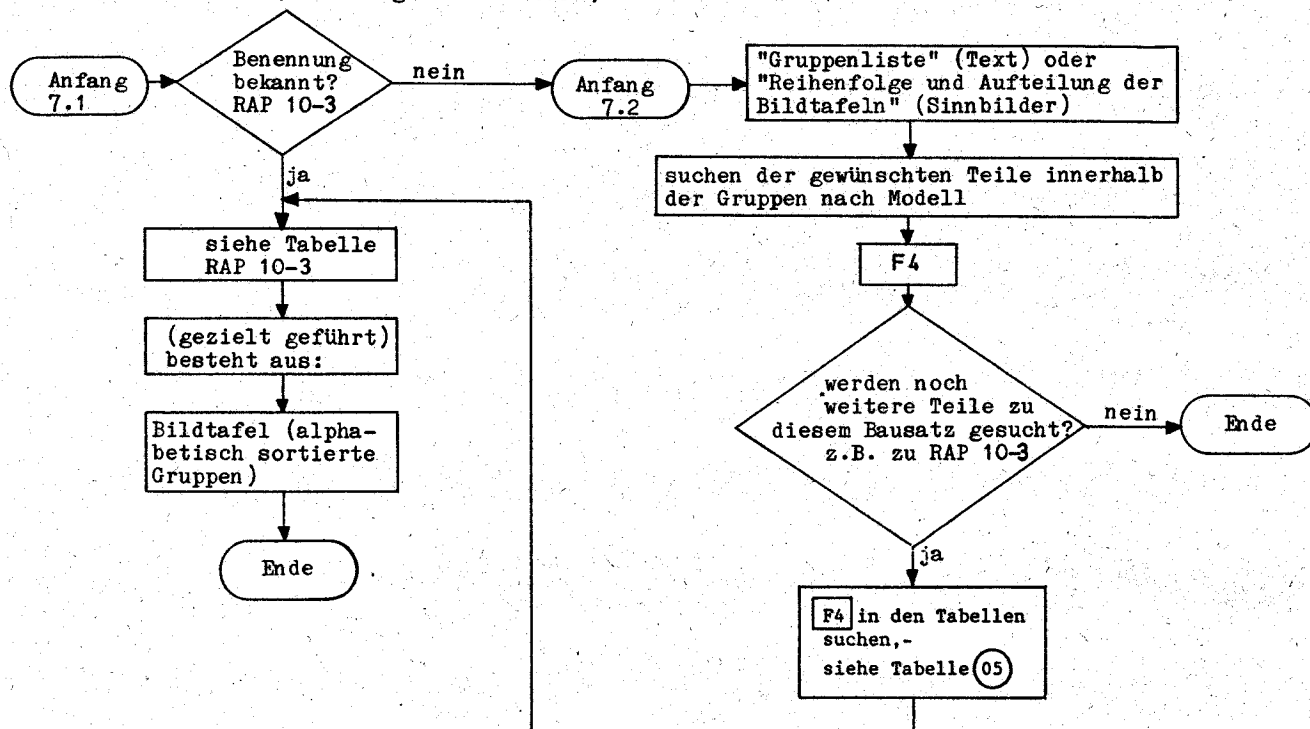
Planquadrat der jeweiligen Bildtafel



7. Anwendungsfälle der Liste:

7.1 Benennung bekannt z. B.: RAP 10-3

7.2 Modell vorhanden (Benennung nicht bekannt)



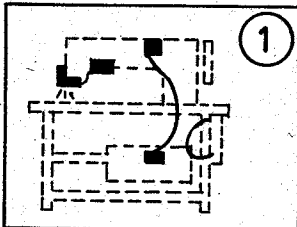
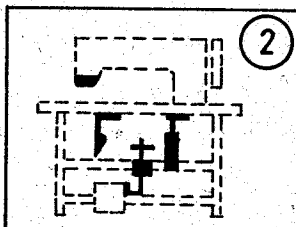
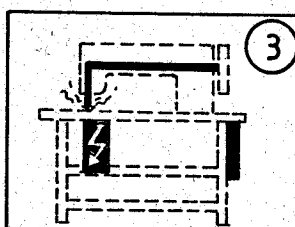
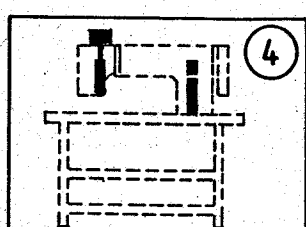
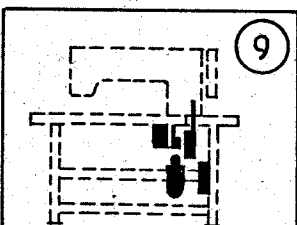
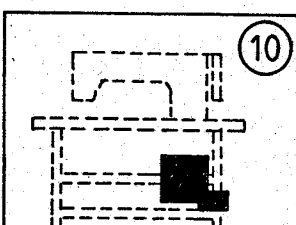
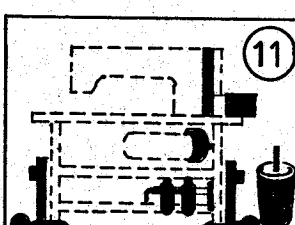
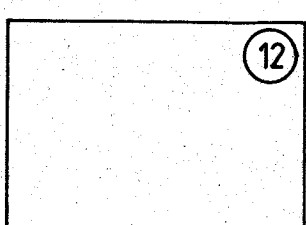
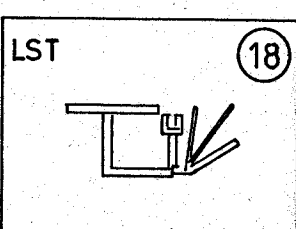
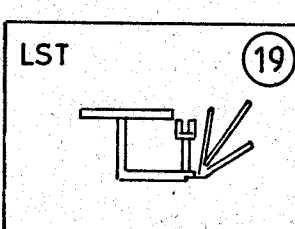
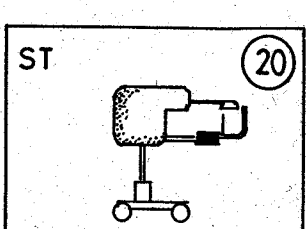
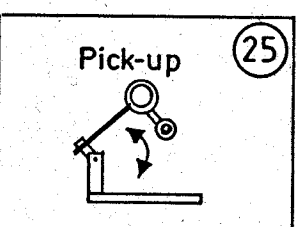
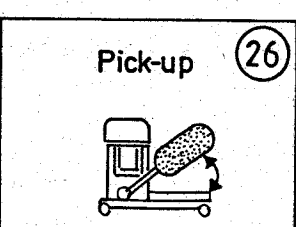
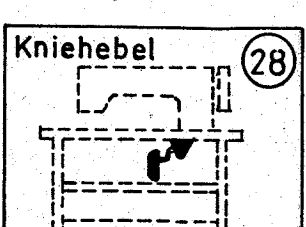
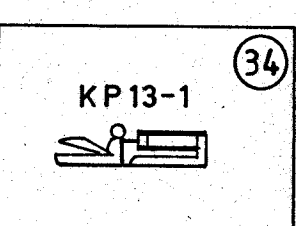
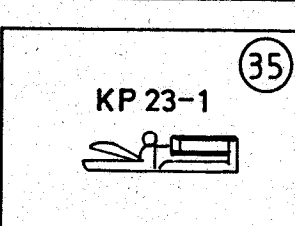
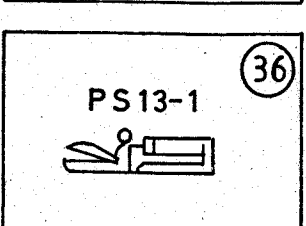
7.3 Teile-Nr. bekannt: siehe oben Position 6: Inhaltsverzeichnis

Gruppenliste:

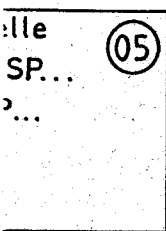
Bildtafel:	Gruppe:	siehe Seite:	Betrifft:
1	A	05 + 06	Verbindungskabel
1 + 2	B	05 + 06	elektr. und mech. Auslösungen
3	C	06	Fadenabbrenner
3	D	05 + 06	elektr. Steuerungen
4	E	05 + 06	FLP; - RAP; - RSP und HP-Oberteilesätze
5	E	05 + 06	FLP; - RAP; - RSP und HP-Oberteilesätze
6	E	05 + 06	FLP; - RAP; - RSP und HP-Oberteilesätze
7	F	05	FLP; - RAP; - RSP und HP unter der Maschine
8	G	05	diverse elektr. Auslösungen
9	H	05 + 06	diverse pneum. Teile
10	H	05 + 06	Ventilplatten
11	J	07	diverse mech. Teile, Riemenschutz, Transportrollen usw.
11	K	07	Wartungseinheit
11	L	07	Stichzähler
18		06	LST-1-S03 Langbahnstapler
19		06	LST-1 Langbahnstapler
20		06	ST10 Stapler
21		06	STA... Stapleransteuerung
22			Halterung für Stapler
25		07	Pick-up 1
26		07	Pick-up 3
28			Kniehebel
29		06	Nähleuchten und Fadenöler
30		07	Anschietisch und Stoffmulden
32 + 33		06	PS... pneumatische Schere
34		06	KP13-1
35		06	KP23-1

03

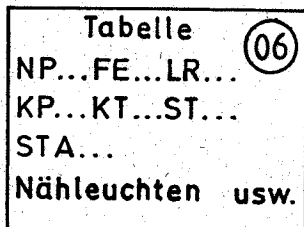
Reihenfolge und Aufteilung der Bildtafeln, Sequence and

	Handhabung der Teileliste 01	Gruppen- liste 02	Reihenfolge u. Auf- teilung der Bildtafeln 03	04
 1	 2	 3	 4	
 9	 10	 11		 12
17	LST  18	LST  19	ST  20	
Pick-up  25	Pick-up  26	27	Kniehebel  28	
33	KP 13-1  34	KP 23-1  35	PS 13-1  36	
41	42	43	44	

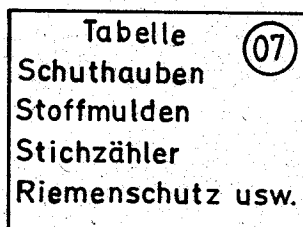
down of the illustrations, Suite et division des illustrations,



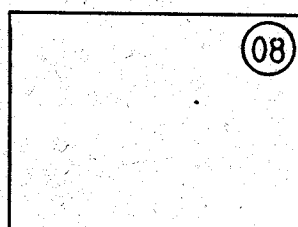
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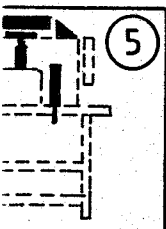
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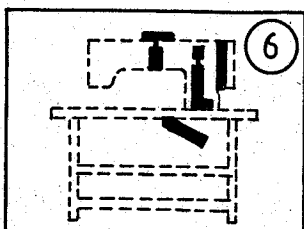
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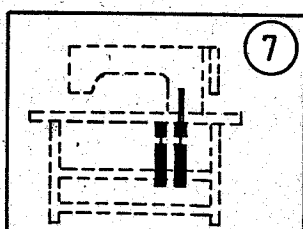
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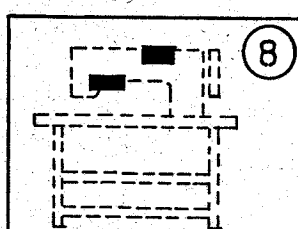
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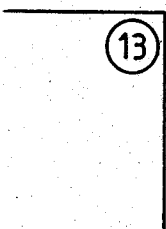
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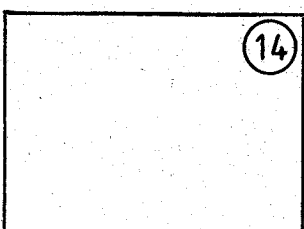
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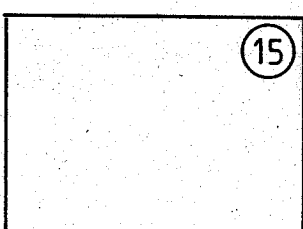
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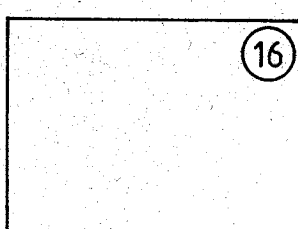
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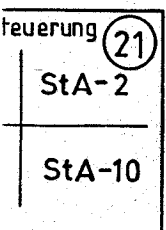
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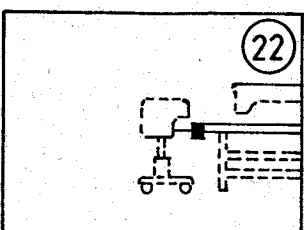
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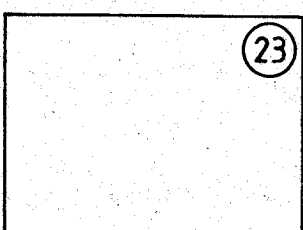
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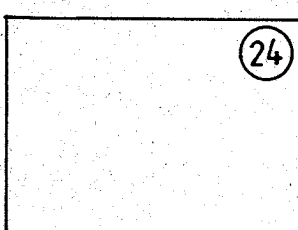
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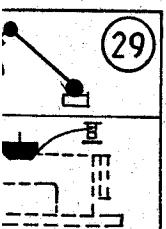
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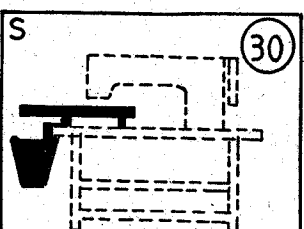
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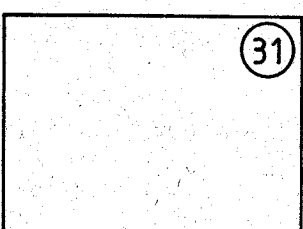
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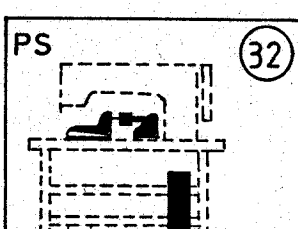
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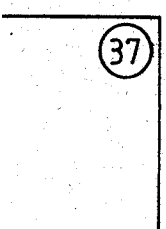
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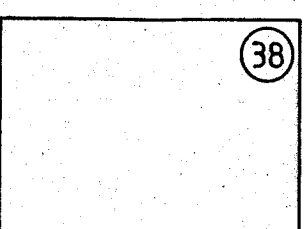
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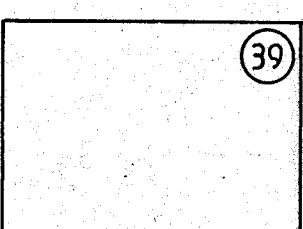
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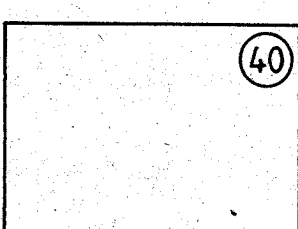
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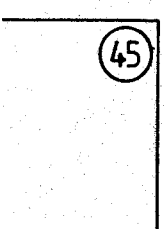
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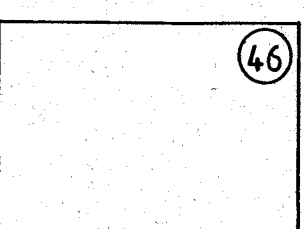
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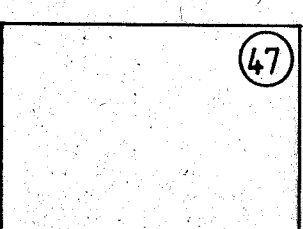
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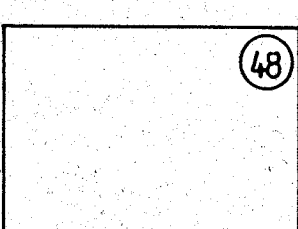
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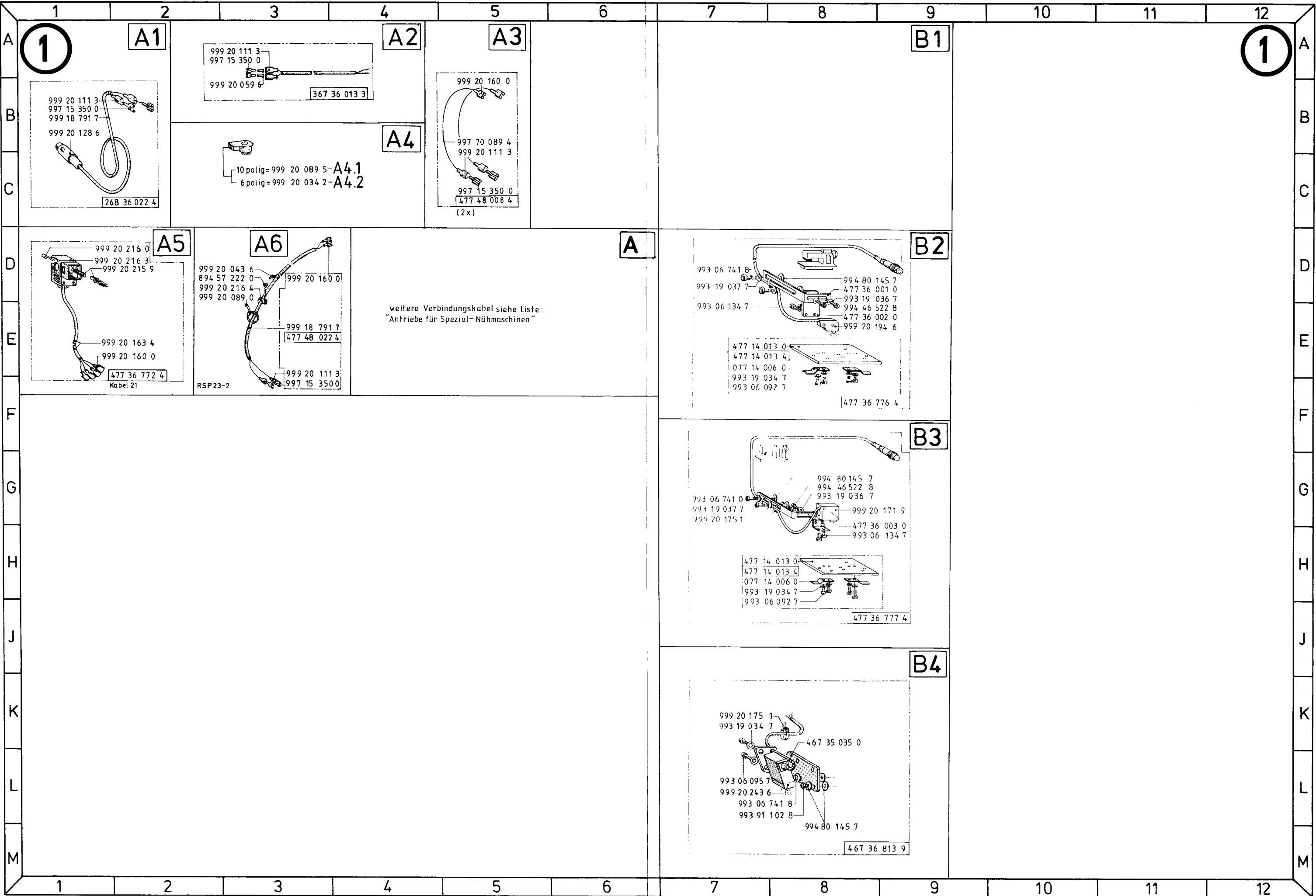
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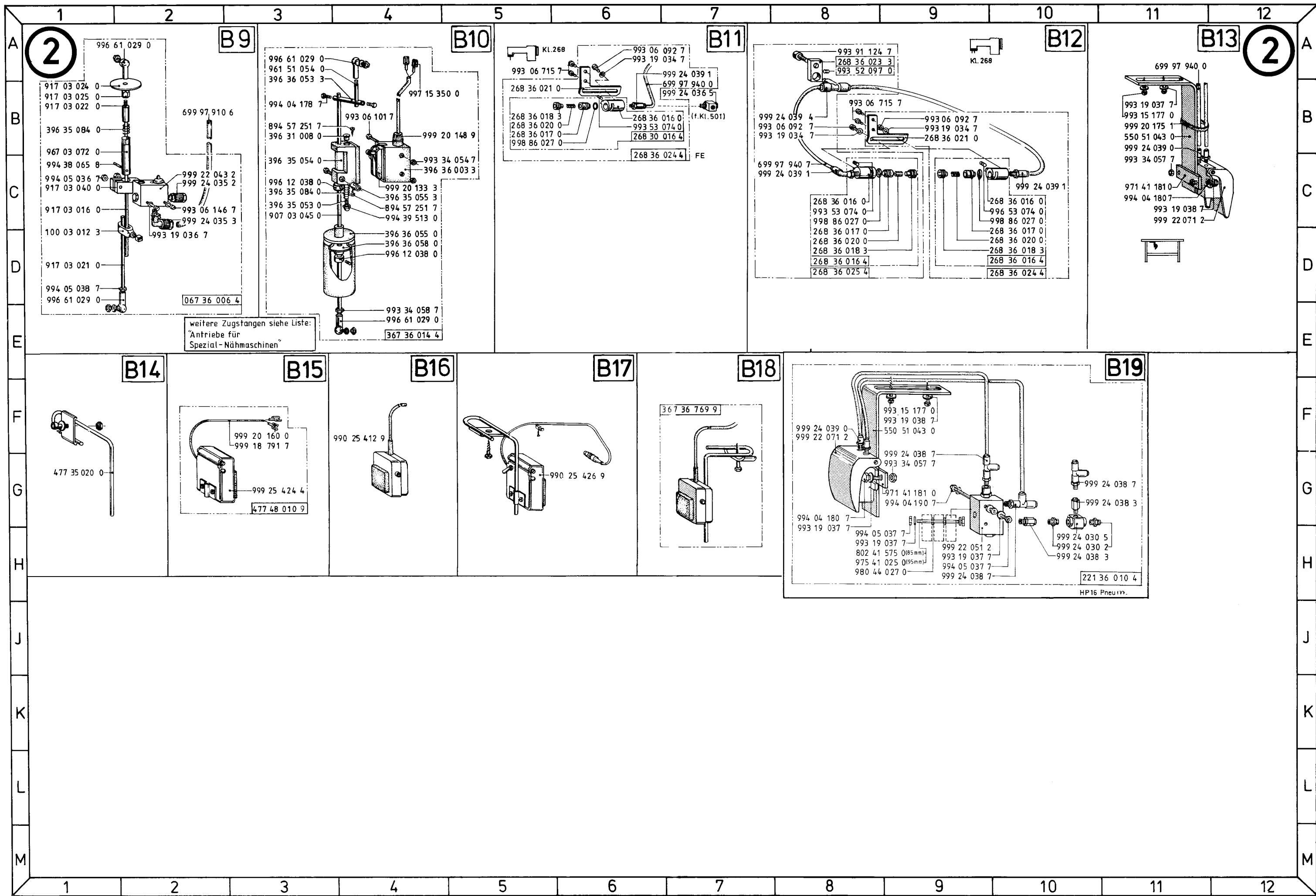


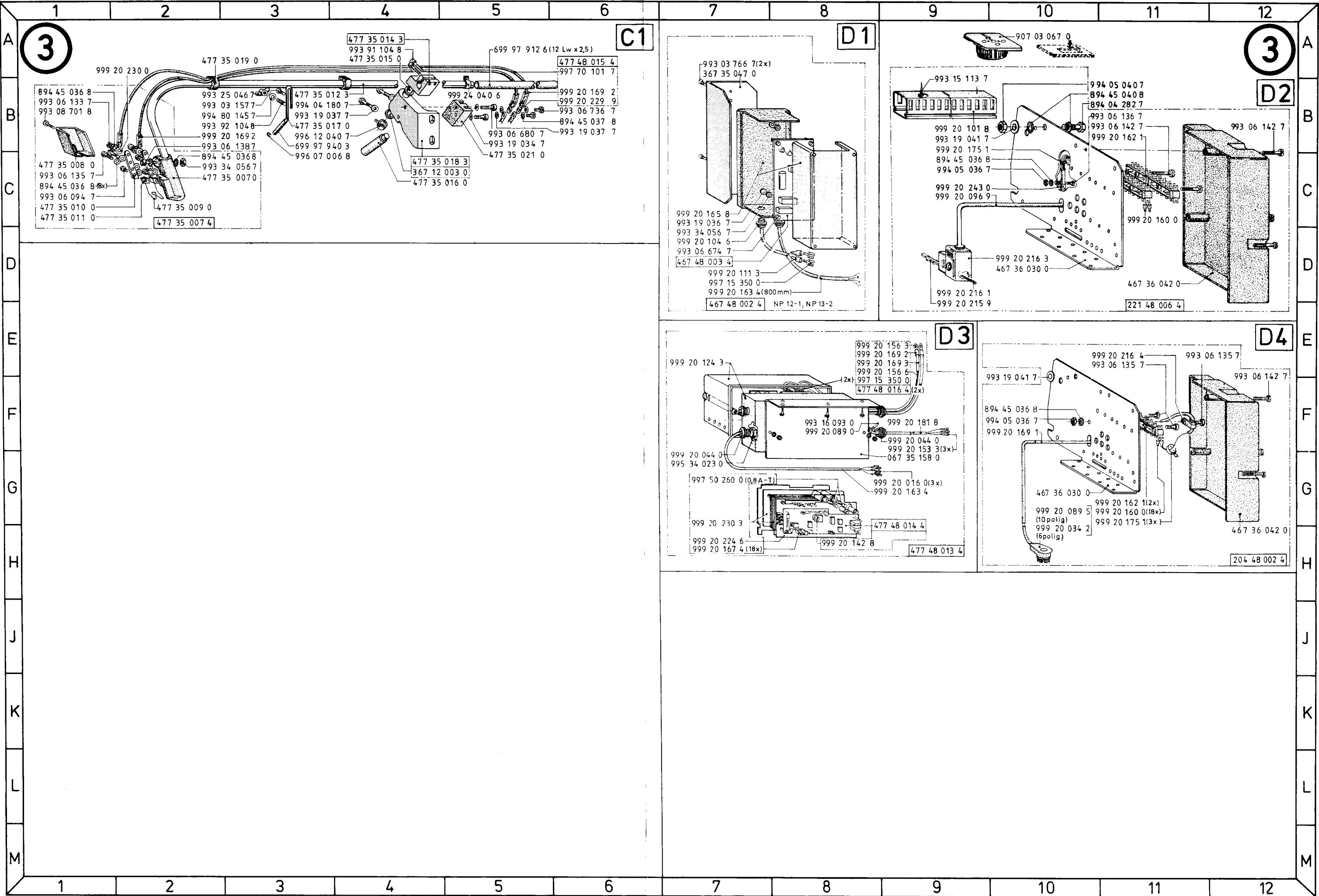
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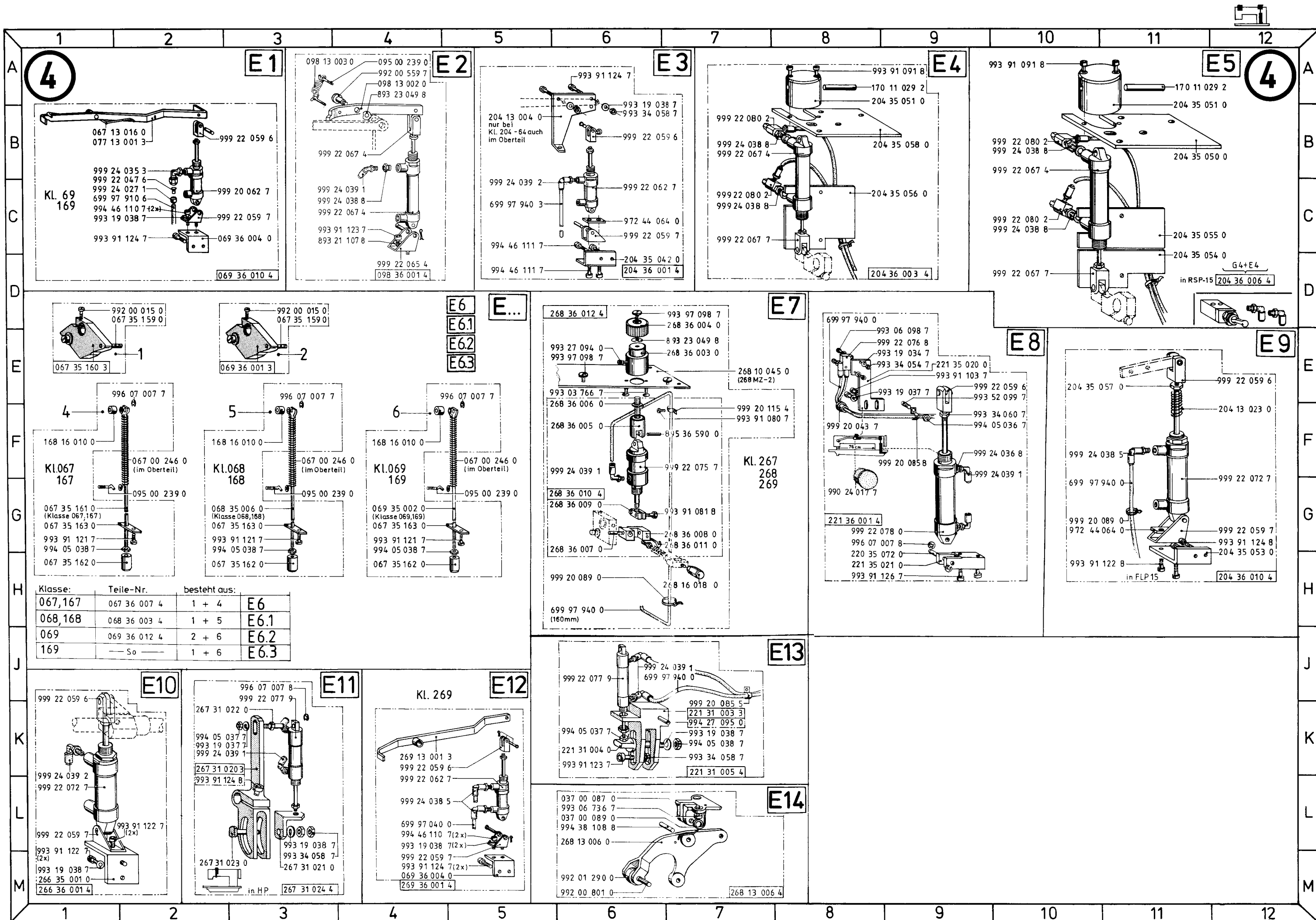


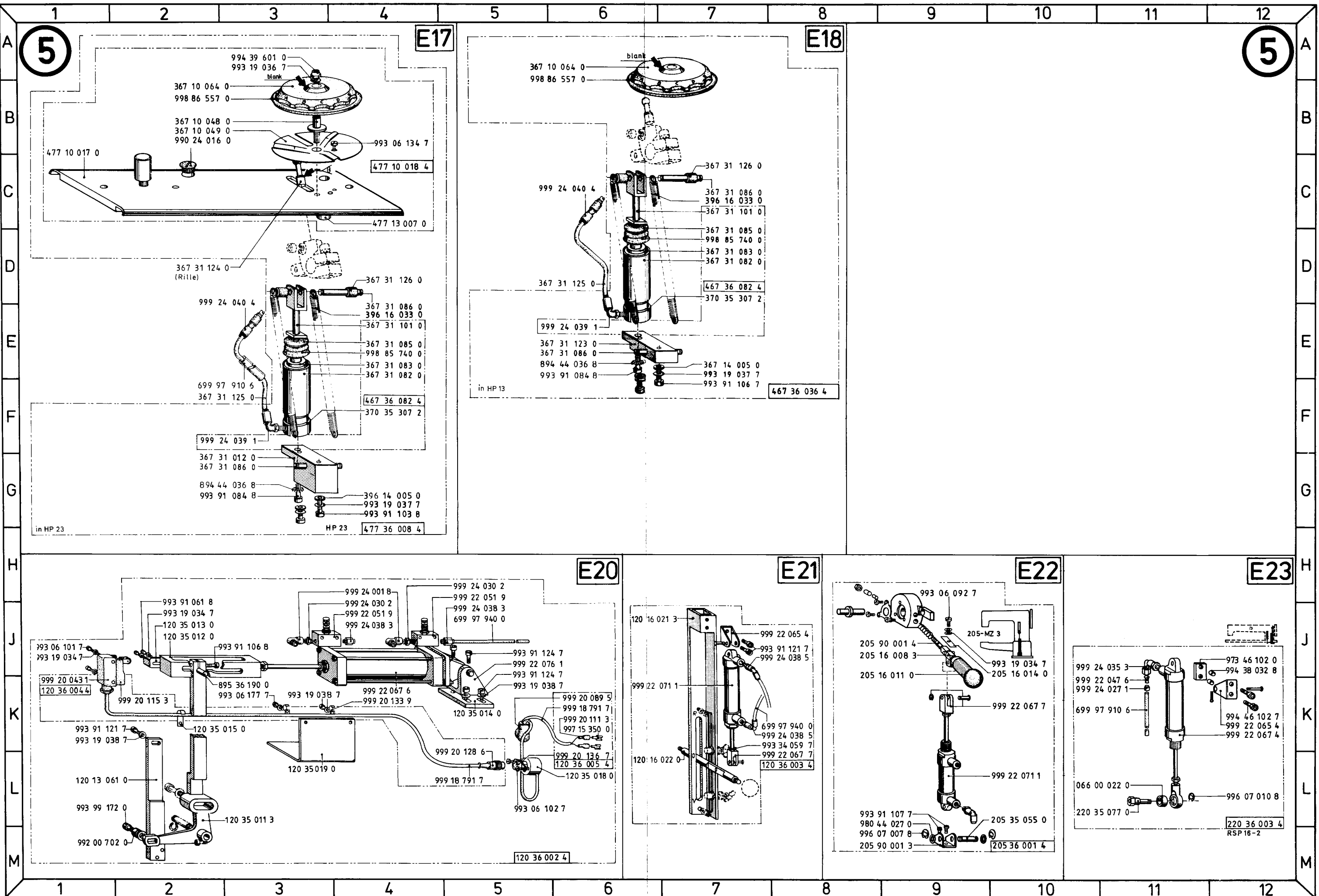
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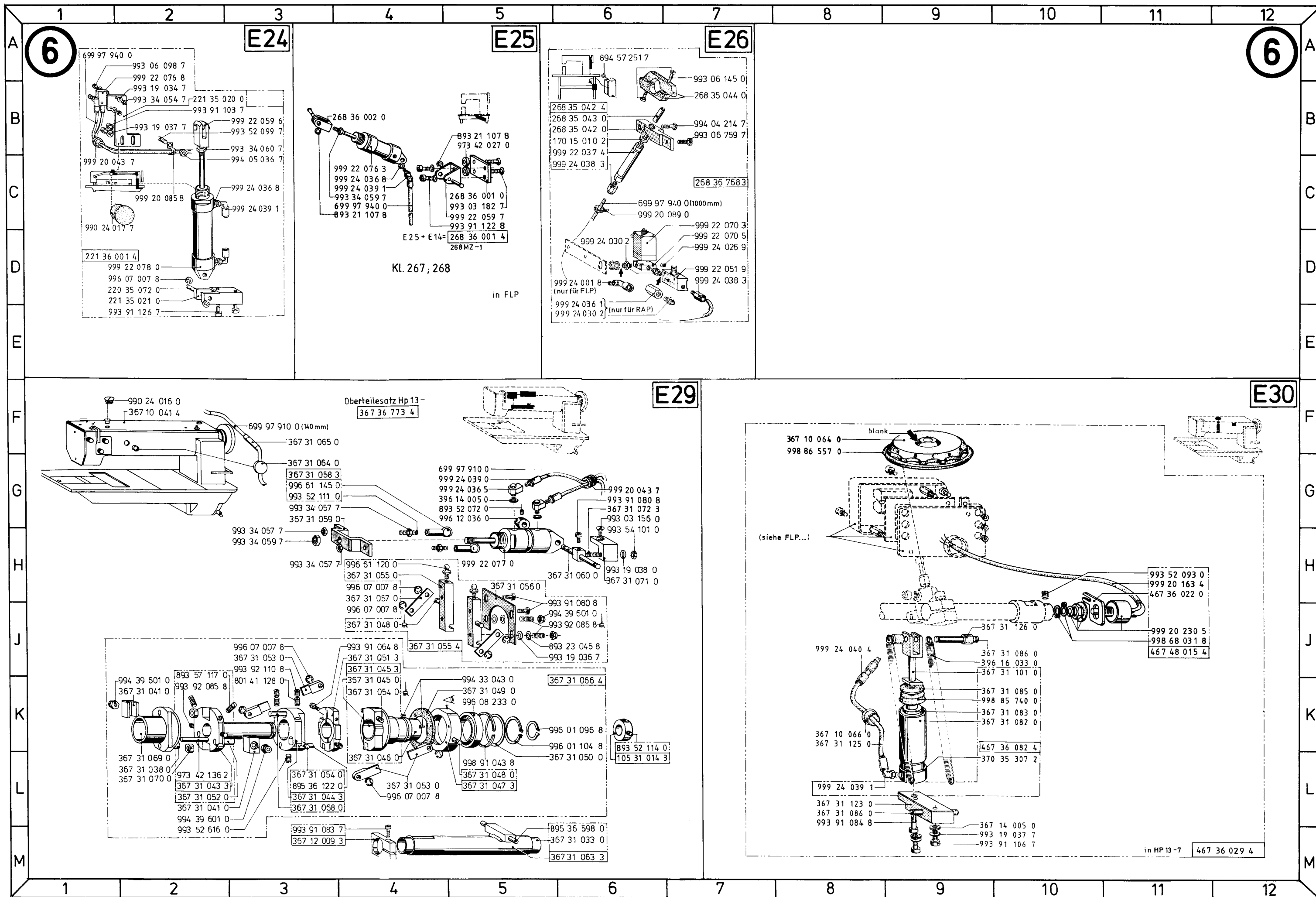


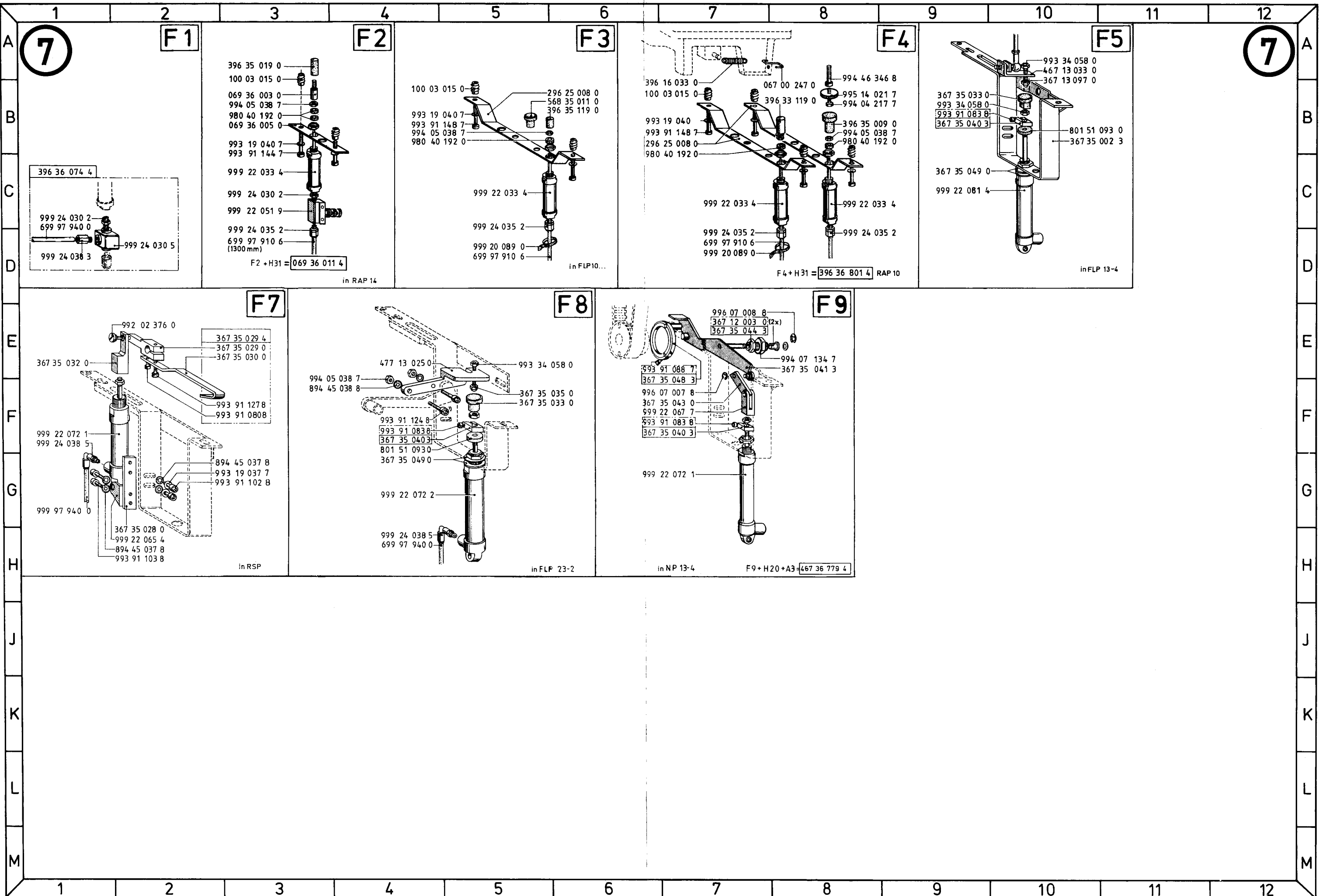


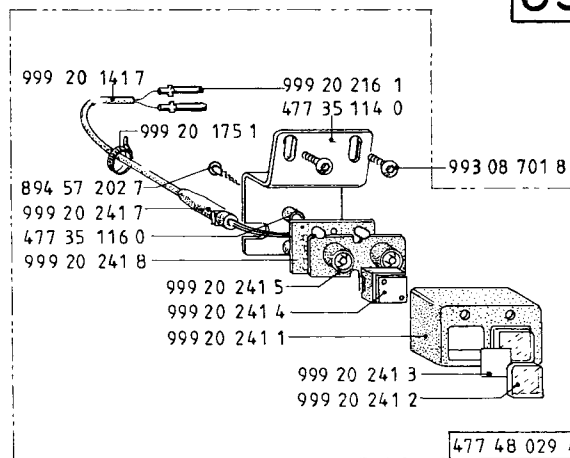
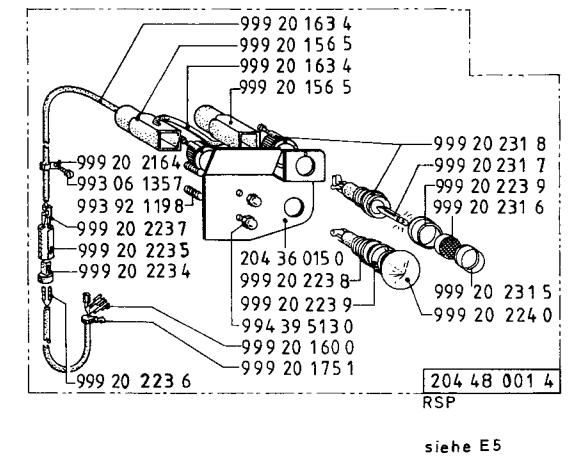
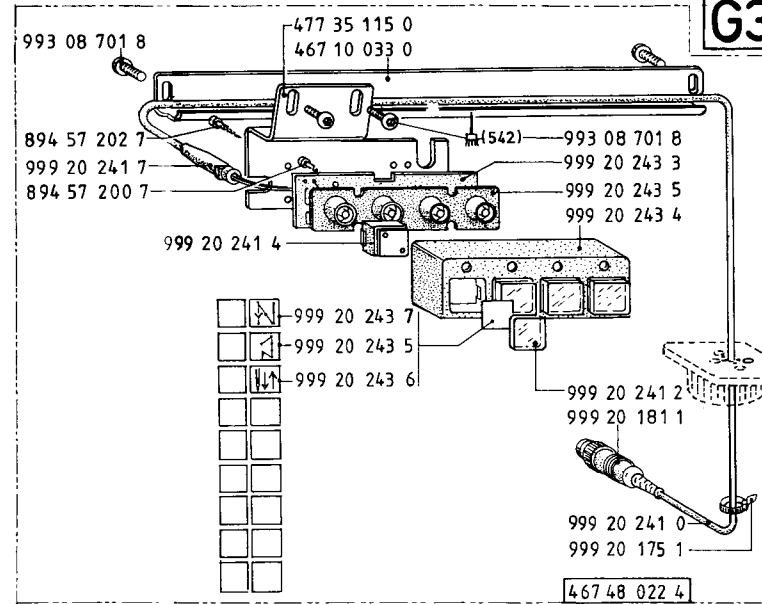
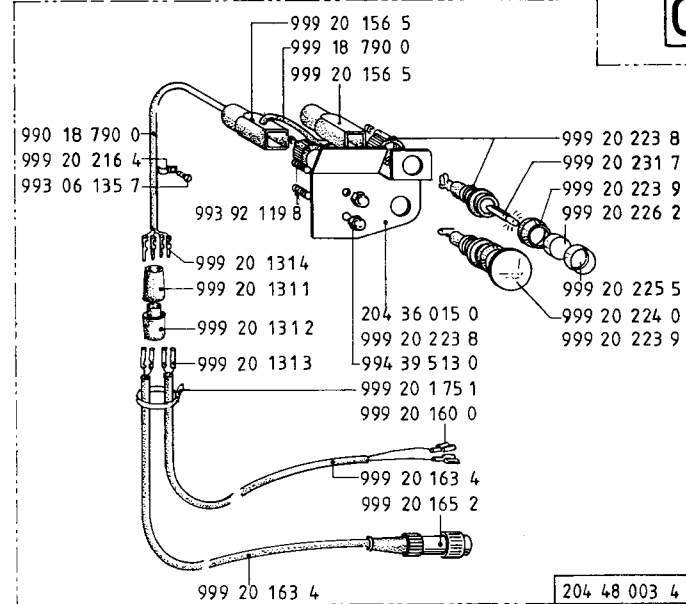
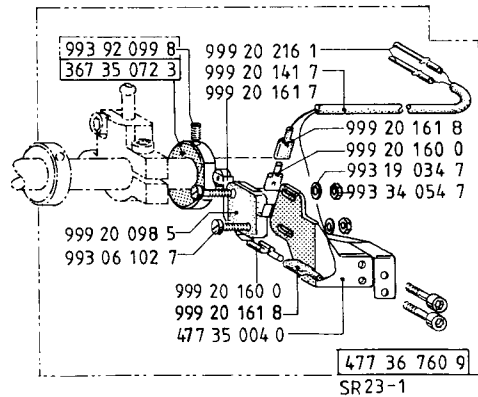
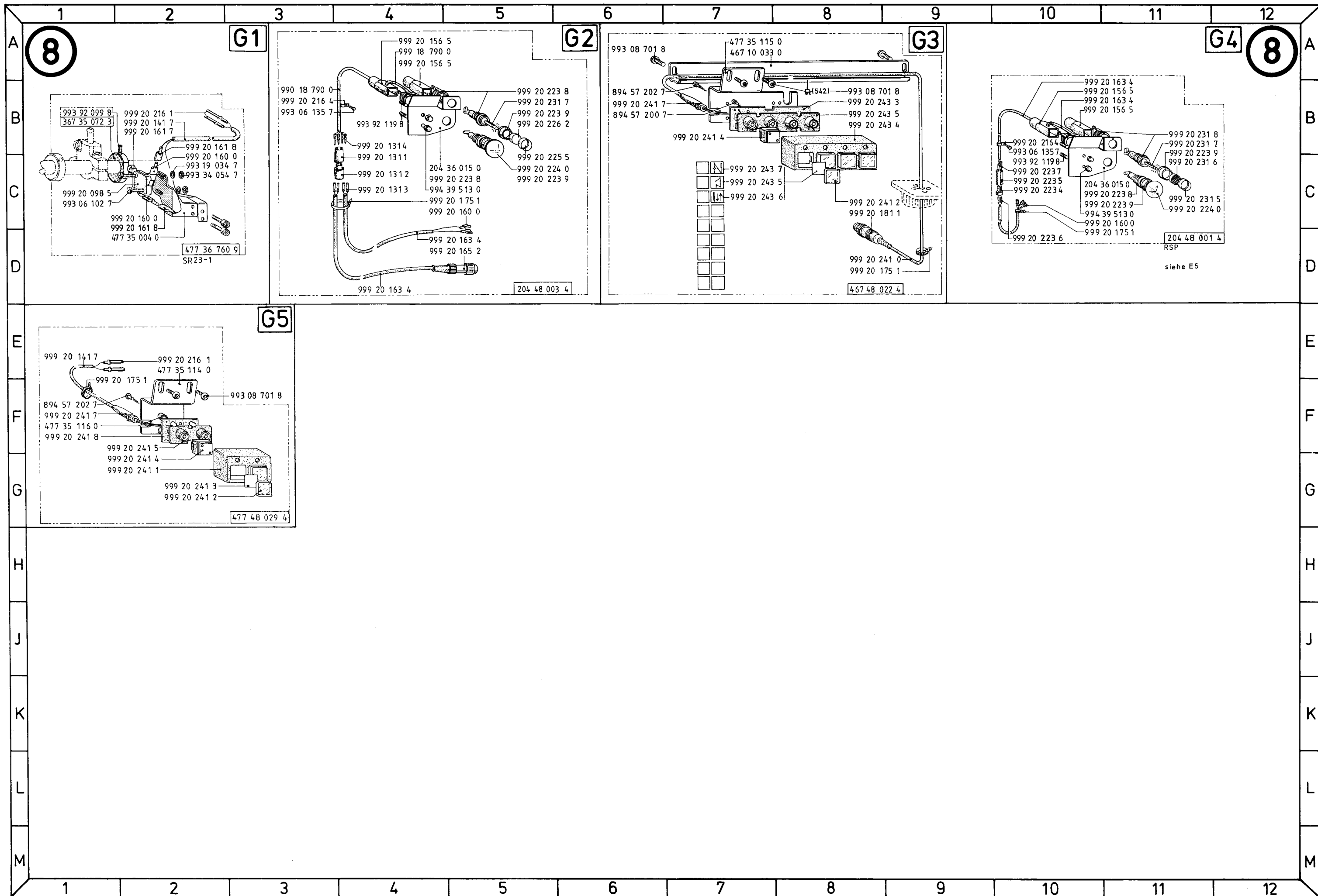


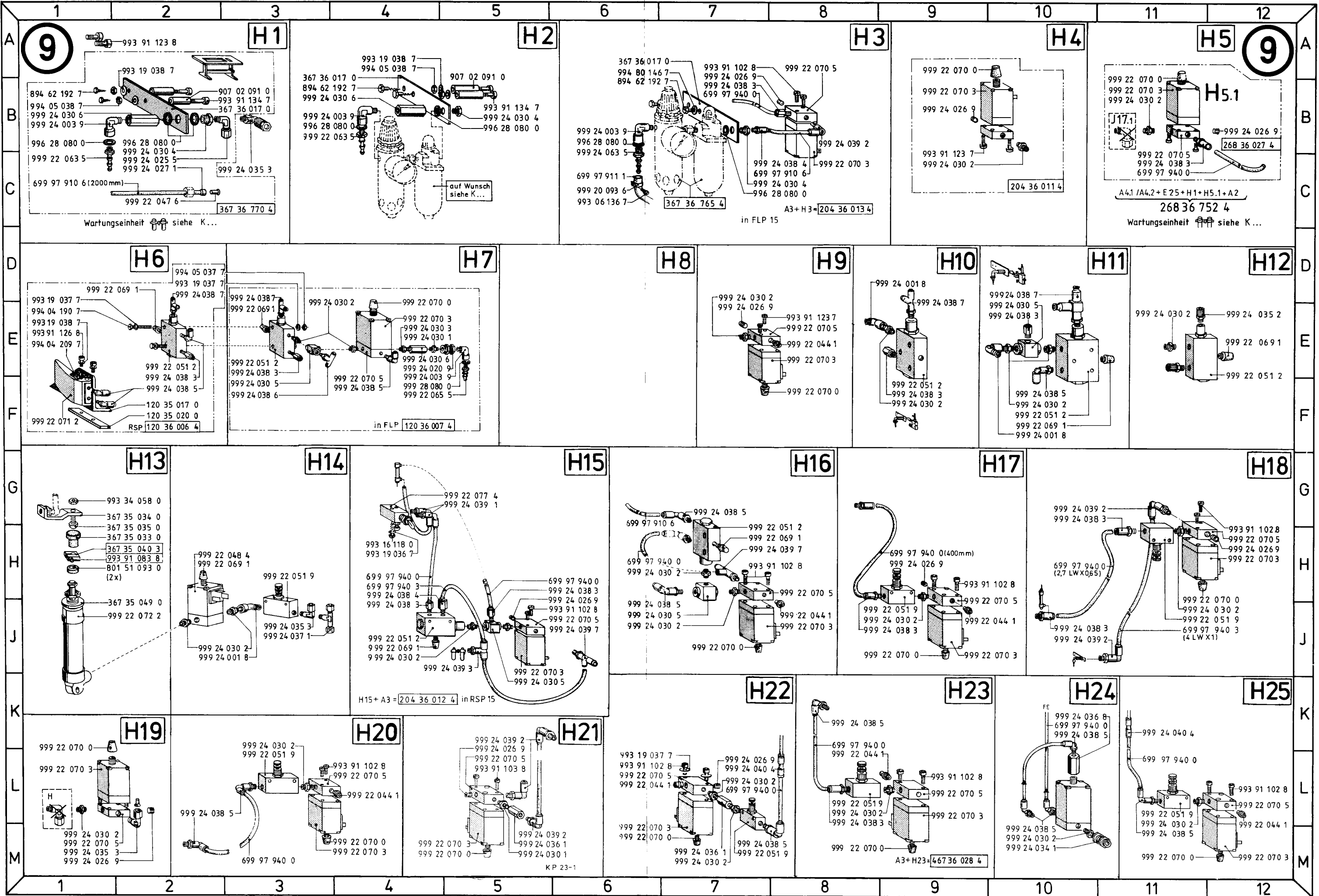


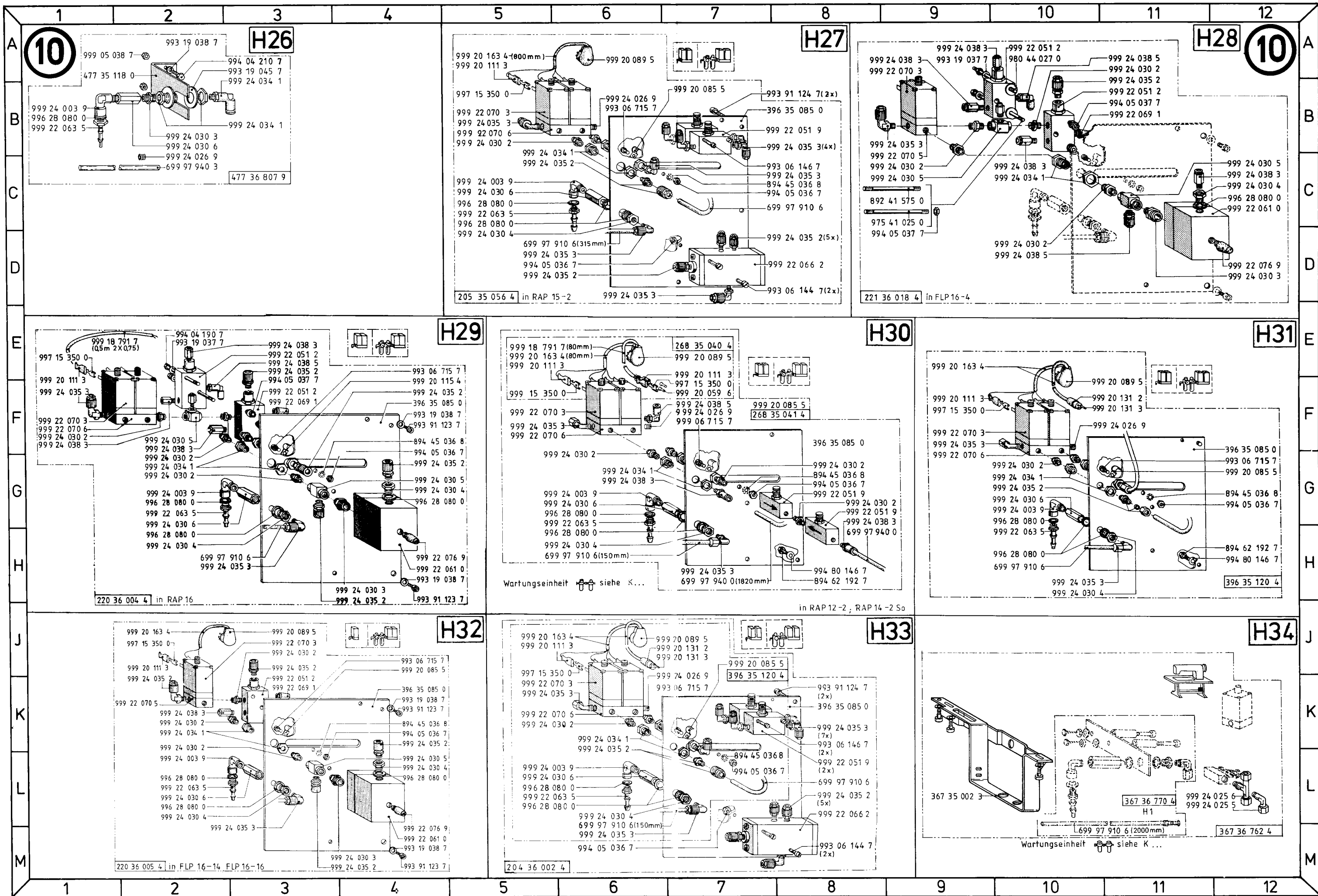


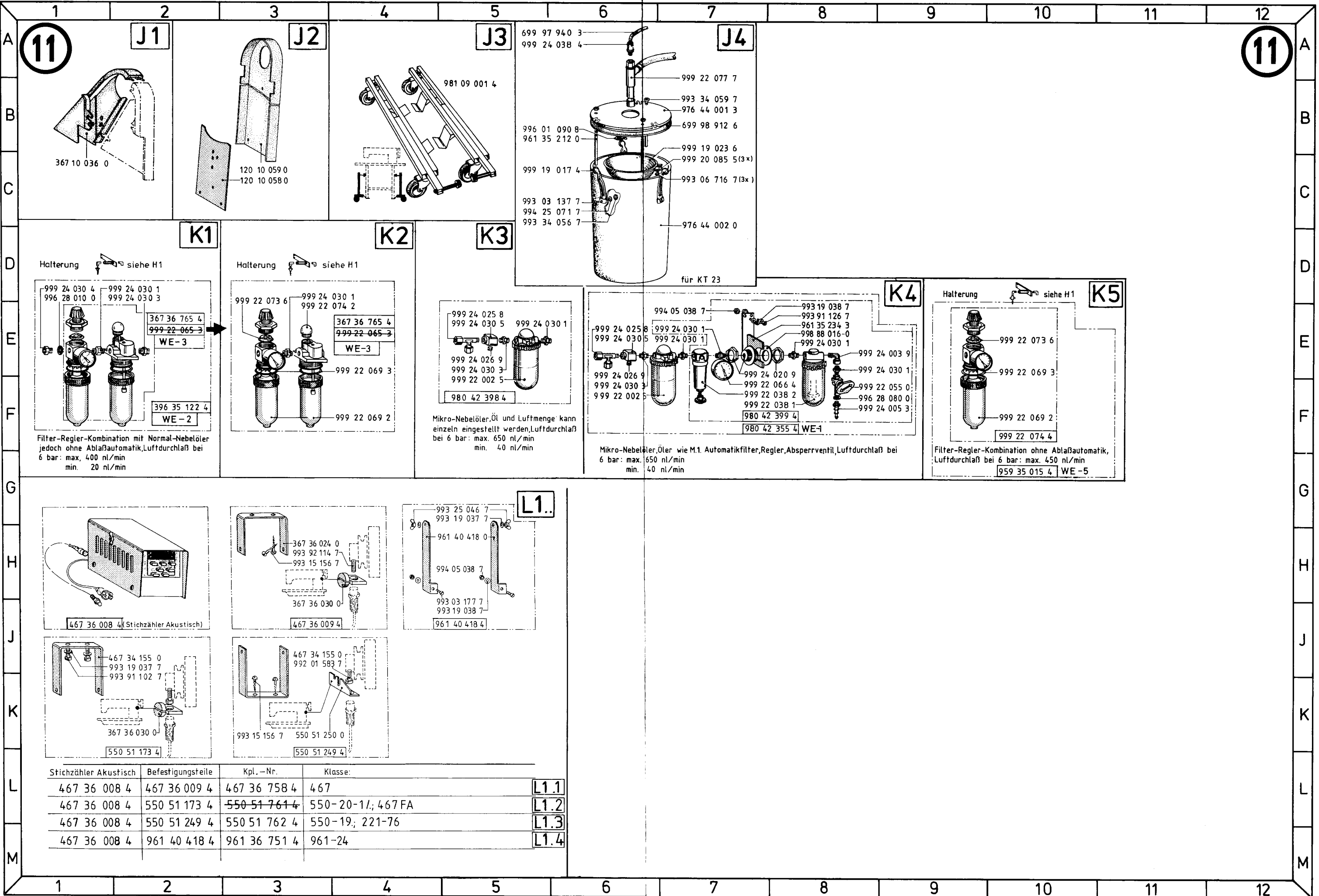




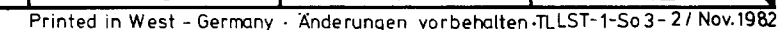


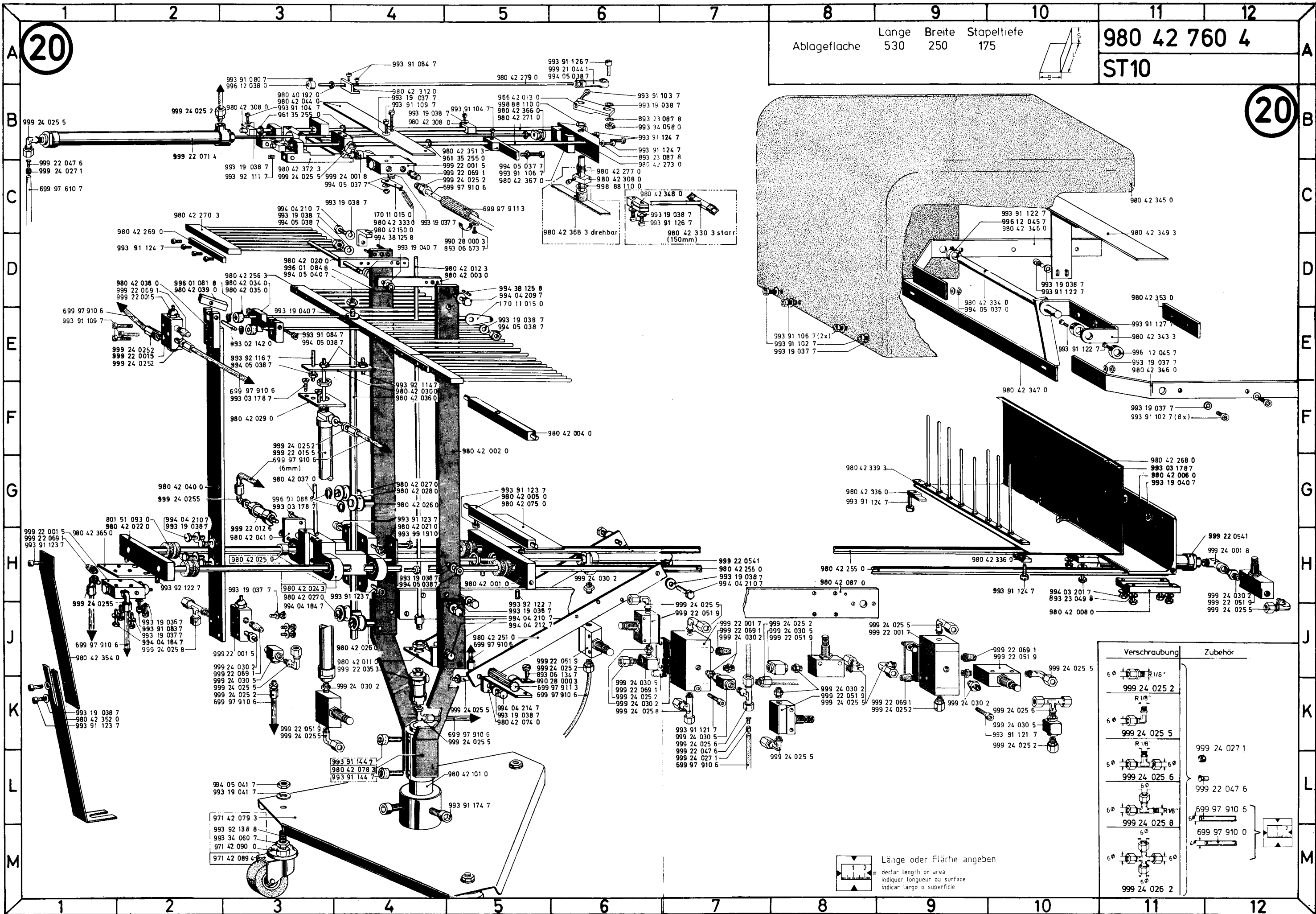






Stichzähler Akustisch	Befestigungsteile	Kpl. -Nr.	Klasse:	
467 36 008 4	467 36 009 4	467 36 758 4	467	L1.1
467 36 008 4	550 51 173 4	550 51 761 4	550-20-11; 467FA	L1.2
467 36 008 4	550 51 249 4	550 51 762 4	550-19; 221-76	L1.3
467 36 008 4	961 40 418 4	961 36 751 4	961-24	L1.4





21

StA[®] Stapleransteuerung

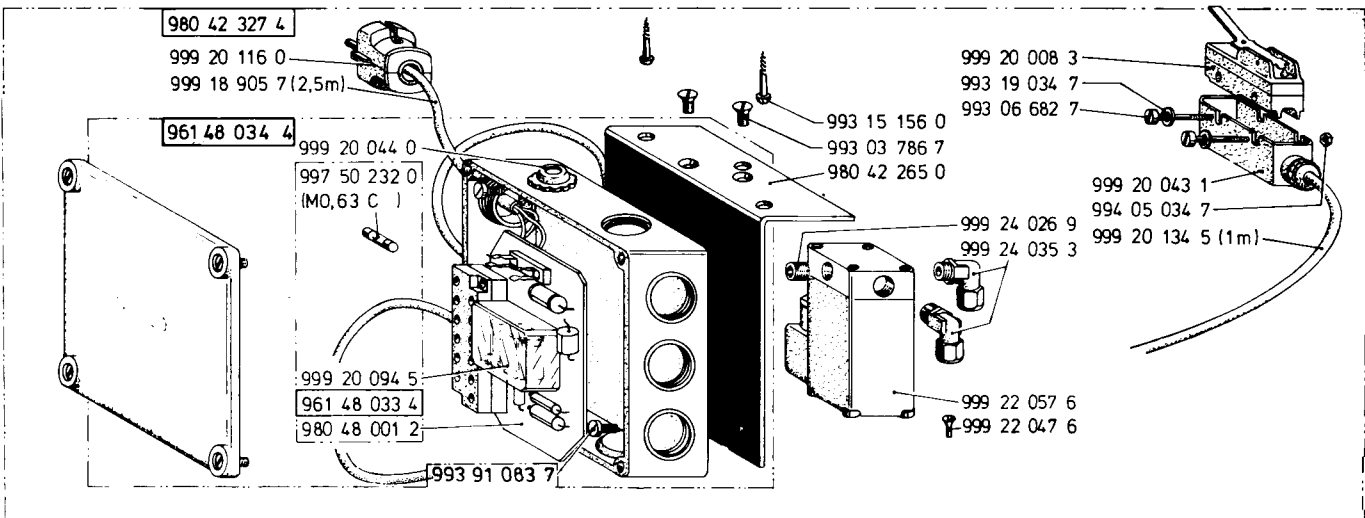
Mit STA-2 und STA-3 wird ein elektr. Impuls in einen pneumatischen Impuls umgewandelt.

1. Das Naehgut muss getrennt und zum Stapeln freigegeben sein.
2. Zur Ansteuerung des Staplers wird ein Luftimpuls von :
minimal 0,1 s, maximal 0,6 s, Betriebsdruck 6 bar benötigt.
Wie dieser Luftimpuls erzeugt wird, richtet sich voellig nach der elektrischen oder pneumatischen Auslegung der Steuerung beim Kunden. Hier ist in jedem Fall eine Ruecksprache mit dem TB erforderlich.

StA- 1: 980 42 325 4
StA- 2: 980 42 327 4
StA- 3: 980 42 328 4
StA-10: 980 42 326 4

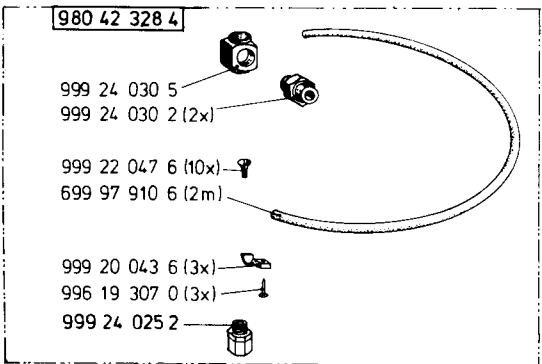
21

STA-2



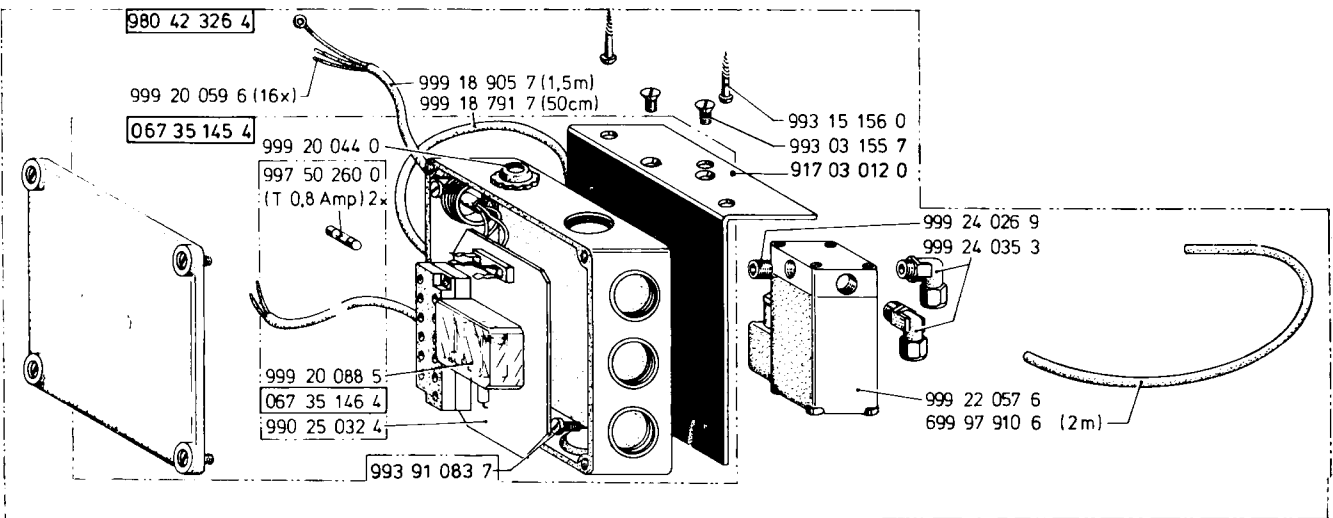
zu STA-2) AUSLOESUNG: DURCH MECH. BETAETIGUNG DES MIKROSCHALTERS.
ELEKTR. ANSCHLUß : 220 V; 50 Hz

STA-3

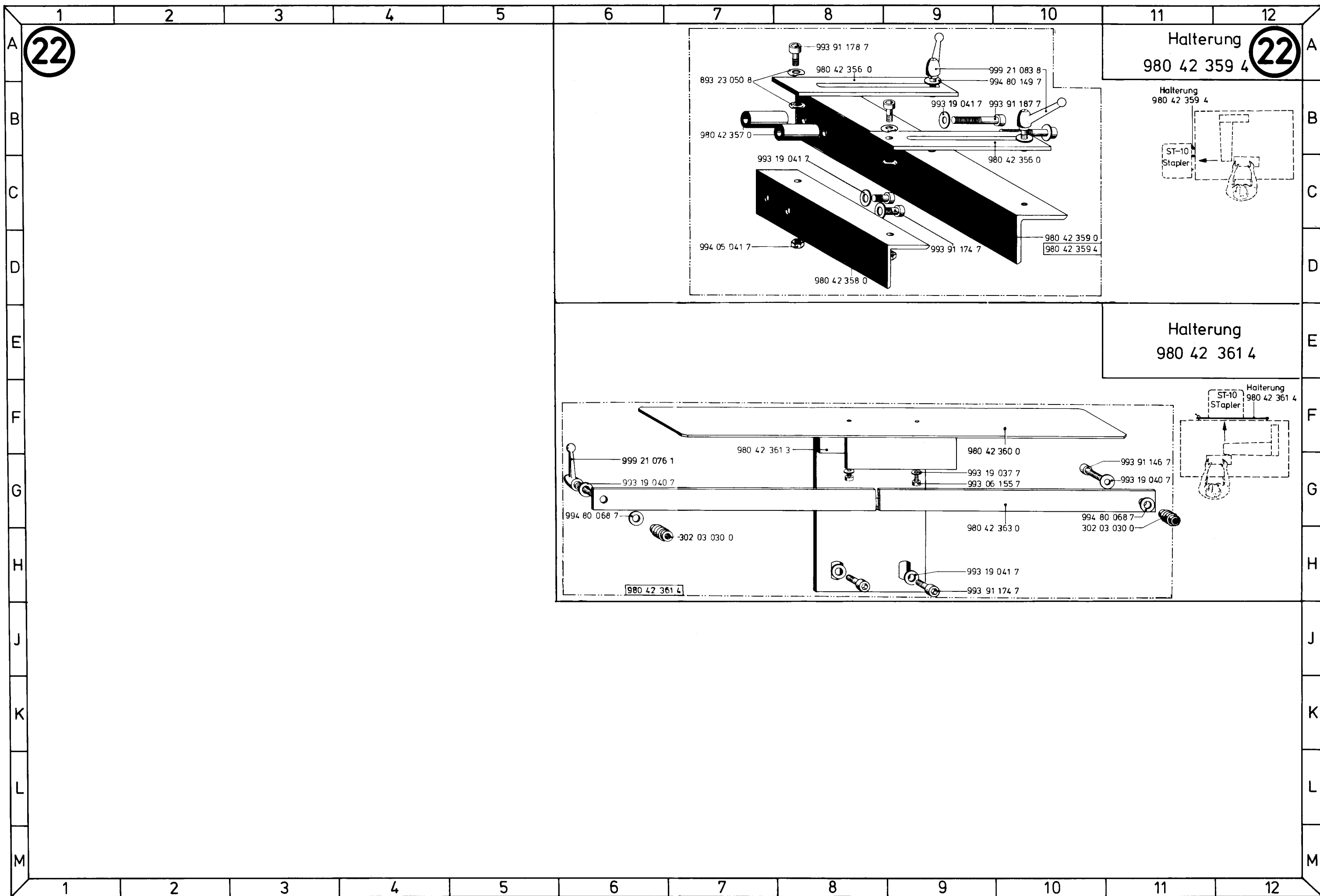


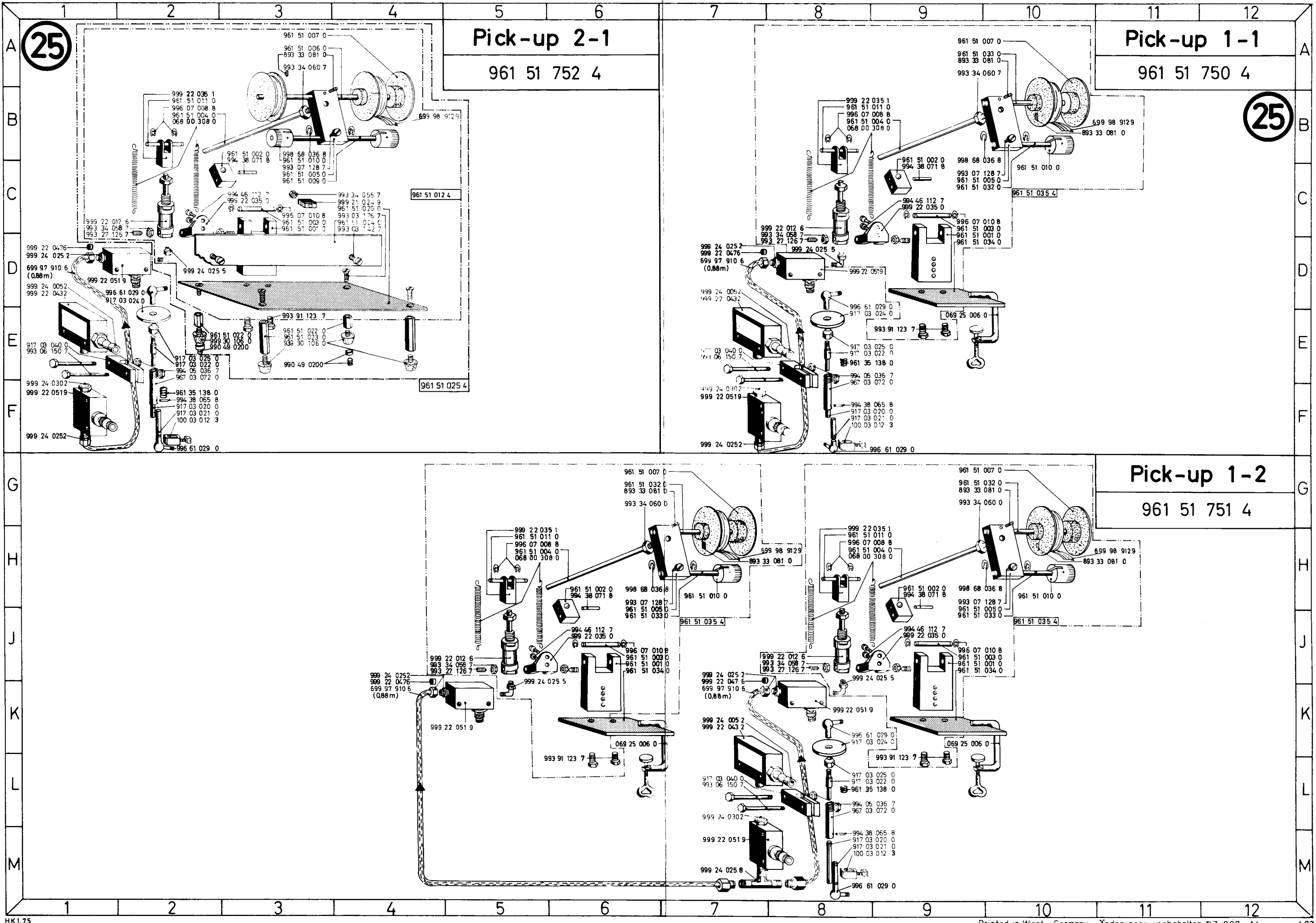
VERBINDERSELEMENTE VOM KP ODER PS ZUM STAPLER.

STA-10



zu STA-10) AUSLOESUNG: ELEKTR. IMPULS (FA-SIGNAL) 24 V = (GLEICHSTROM, - VOM FA-MAGNETEN)
BEMERKUNG: FUER KL, 396 NEUE FA AB FABR.NR. 200 000 AB CA. 1974;
370, 371 MIT FA (AB 1979), KL. 67 UND 167 MIT FA

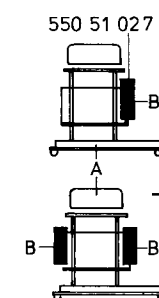




26

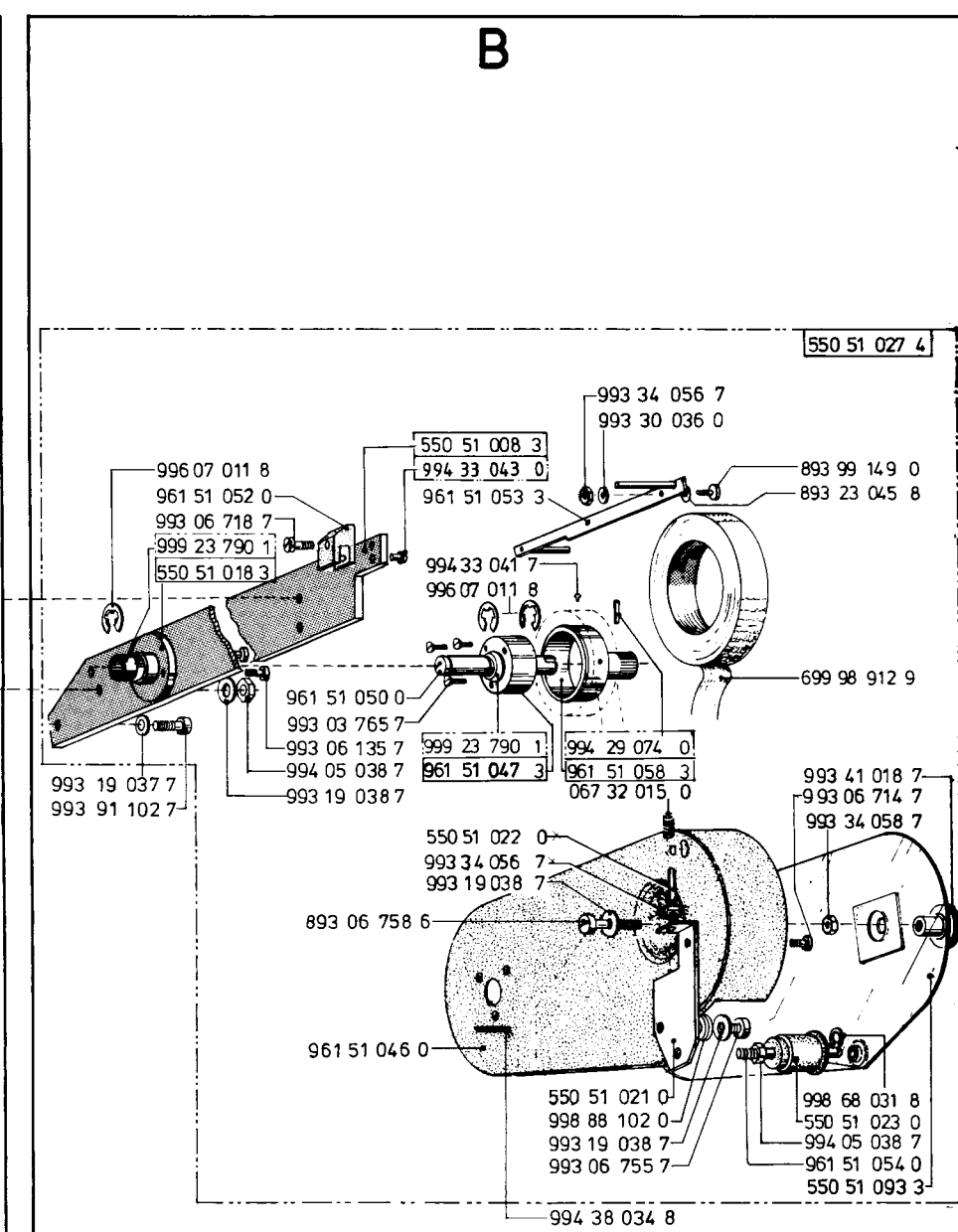
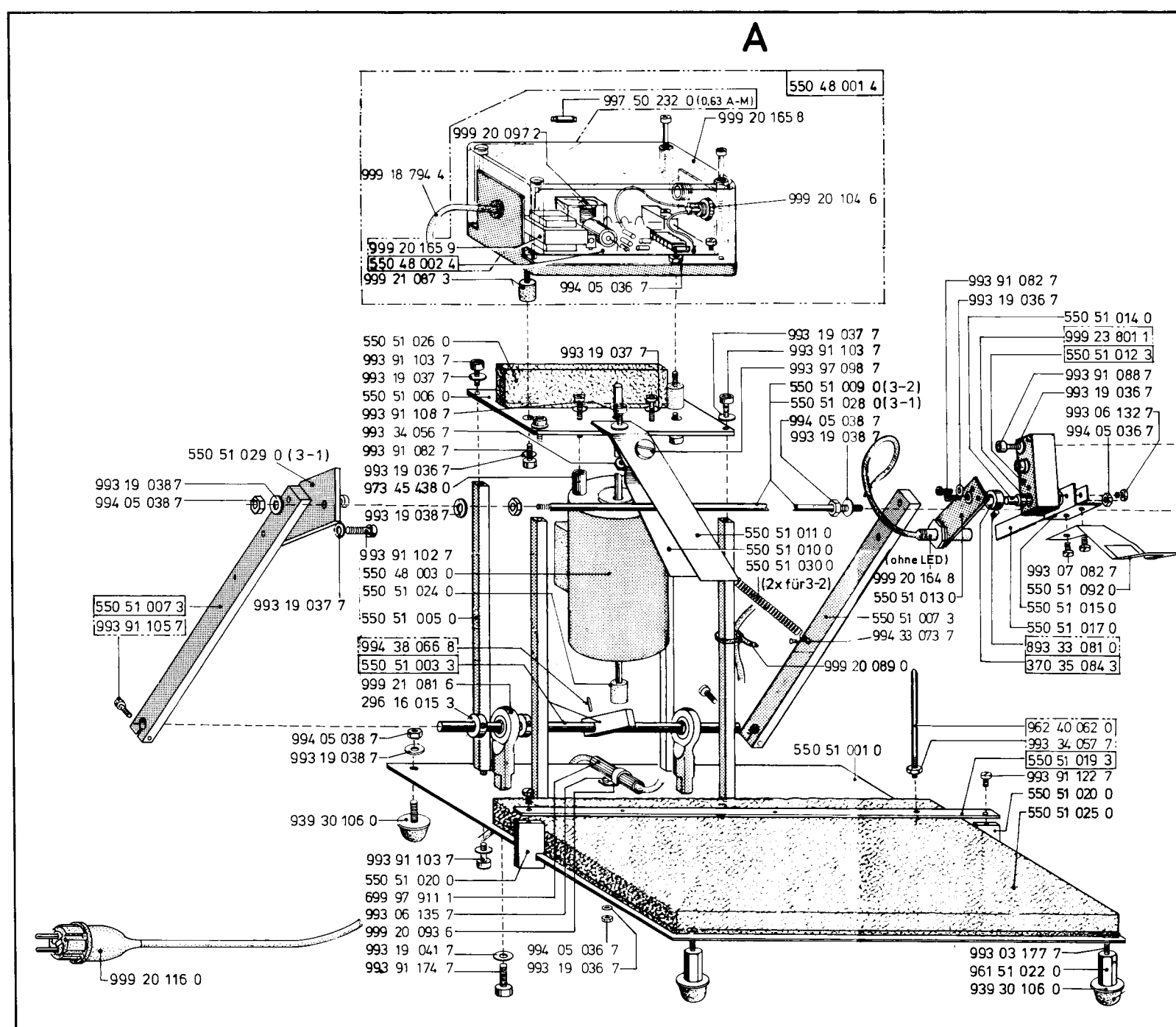
26

Pick-up 3-1 = A + B
Pick-up 3-2 = A + B + B

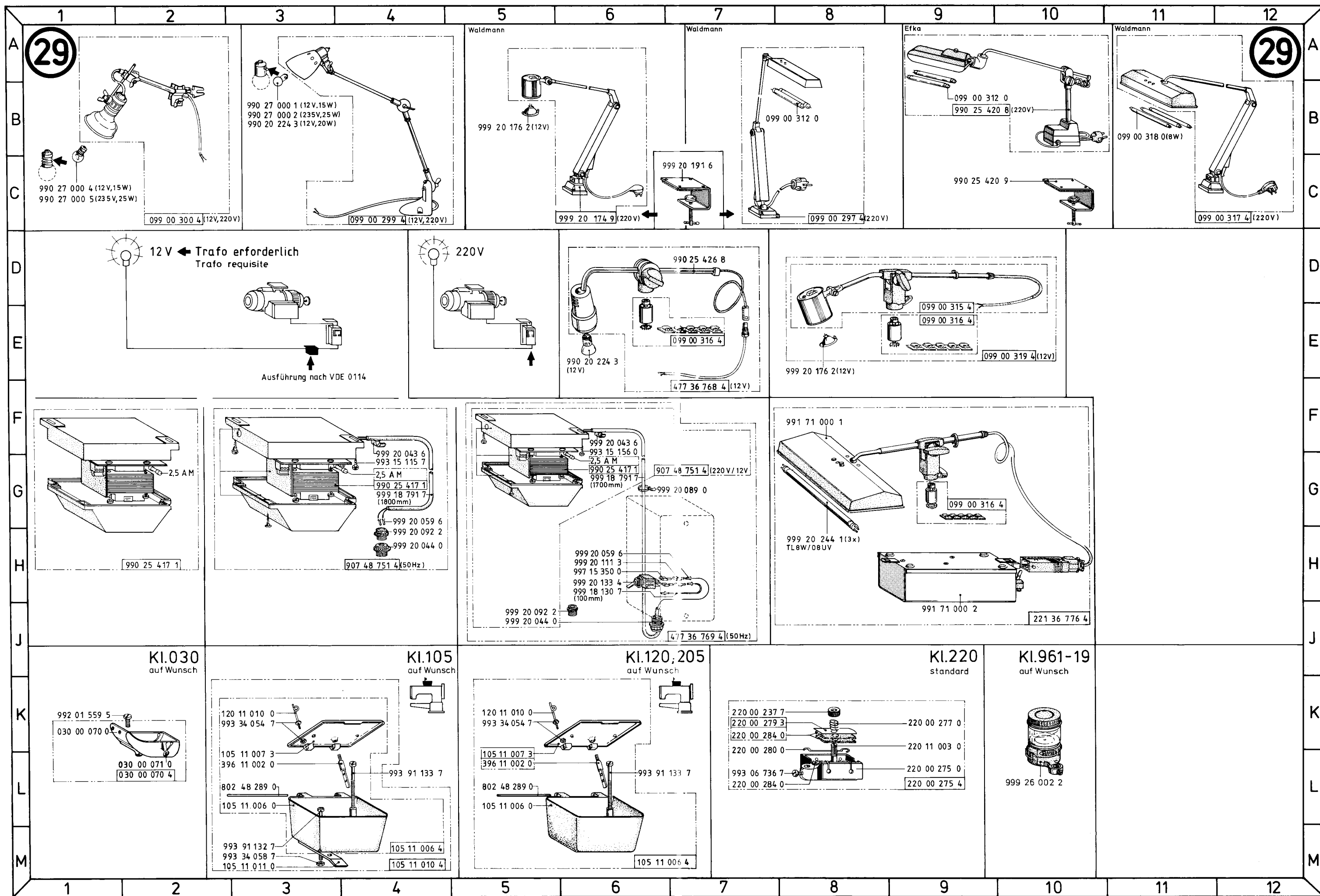


Pick-up-3-1 550 51 752 4

Pick-up-3-2 550 51 751 4



	1	2	3	4	5	6	7	8	9	10	11	12	
A	28 für Klasse: 067 068 098 167 168 169 267 268												
B													
C													
D													
E													
F													
G													
H													
J													
K													
L													
M													
	1	2	3	4	5	6	7	8	9	10	11	12	



	1	2	3	4	5	6	7	8	9	10	11	12			
A	30 KI.020; 120 020 00 702 4			KI.030-10 -50 -70 030 00 600 4 (KI.030-10,-50) 030 00 601 4 (KI.030-70)			KI.068 168; 268 068 25 005 4 068 25 006 4			30 KI.068; 168; 268 068 25 016 4 068 25 017 4					
B															
C															
D	KI.069 069 25 004 3 in 069-892,-FA892 069 25 017 4			KI.105 105 25 001 4			KI.205 005 00 025 0			KI.169 169 25 004 0 169 25 003 0 169 25 002 4					
E															
F															
G	KI.169- 73 -373 -363 169 14 001 4														
H															
J															
K															
L															
M															

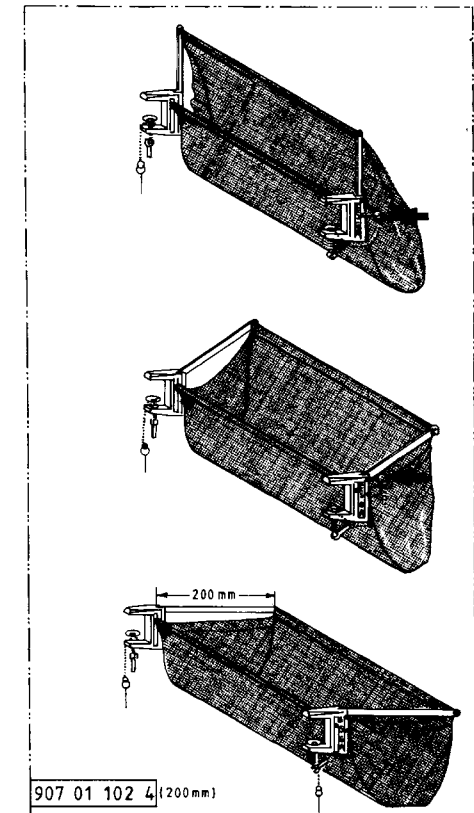
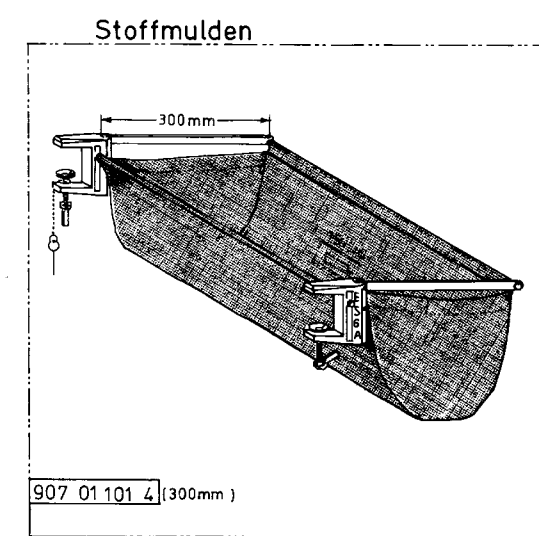
Stoffmulden

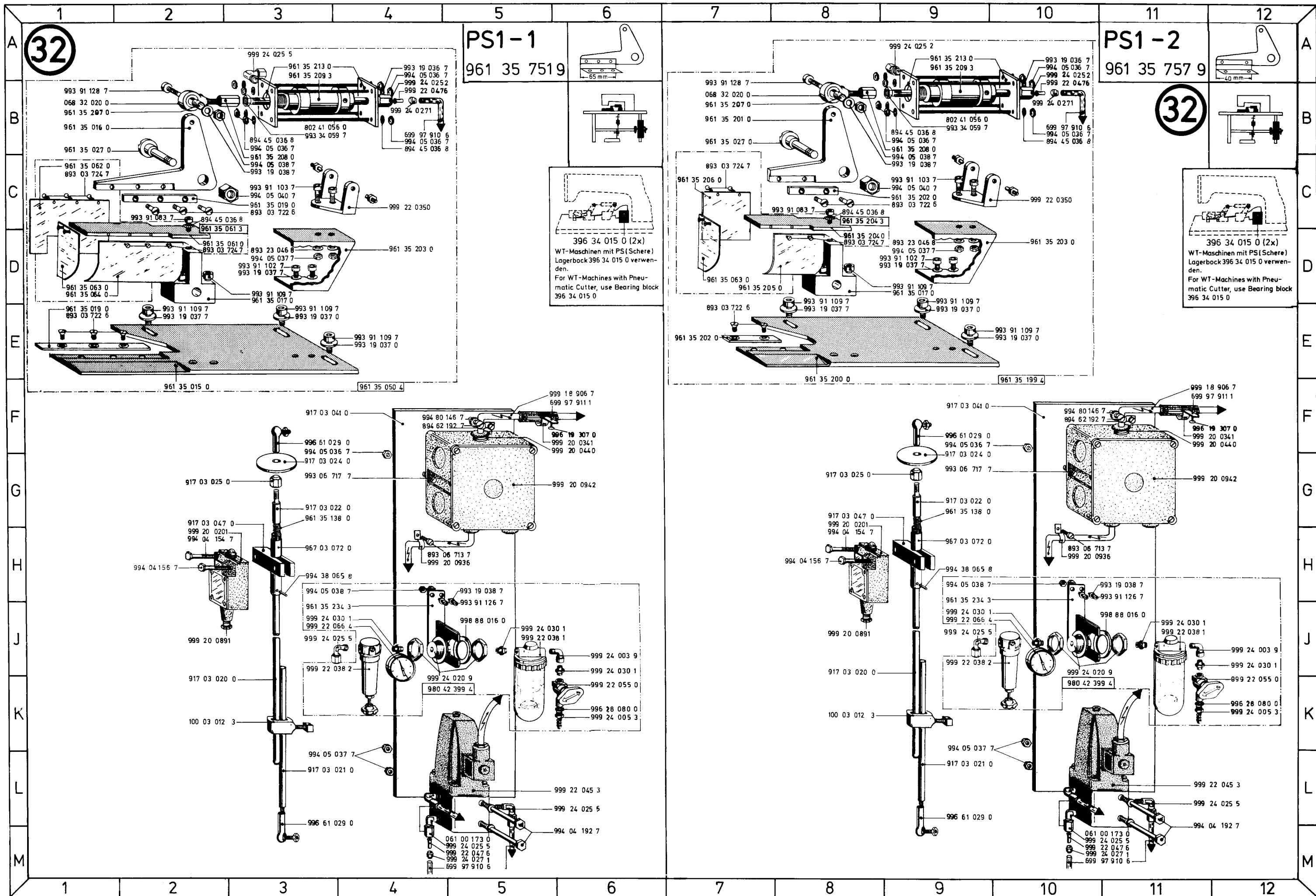
300 mm

907 01 101 4 (300 mm)

200 mm

907 01 102 4 (200 mm)





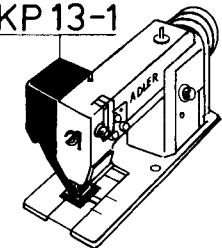
396 34 015 0 (2x)
 WT-Maschinen mit PS (Schere)
 Lagerbock 396 34 015 0 verwenden.
 For WT-Machines with Pneu-
 matic Cutter, use Bearing block
 396 34 015 0

396 34 015 0 (2x)
 WT-Maschinen mit PS (Schere)
 Lagerbock 396 34 015 0 verwenden.
 For WT-Machines with Pneu-
 matic Cutter, use Bearing block
 396 34 015 0

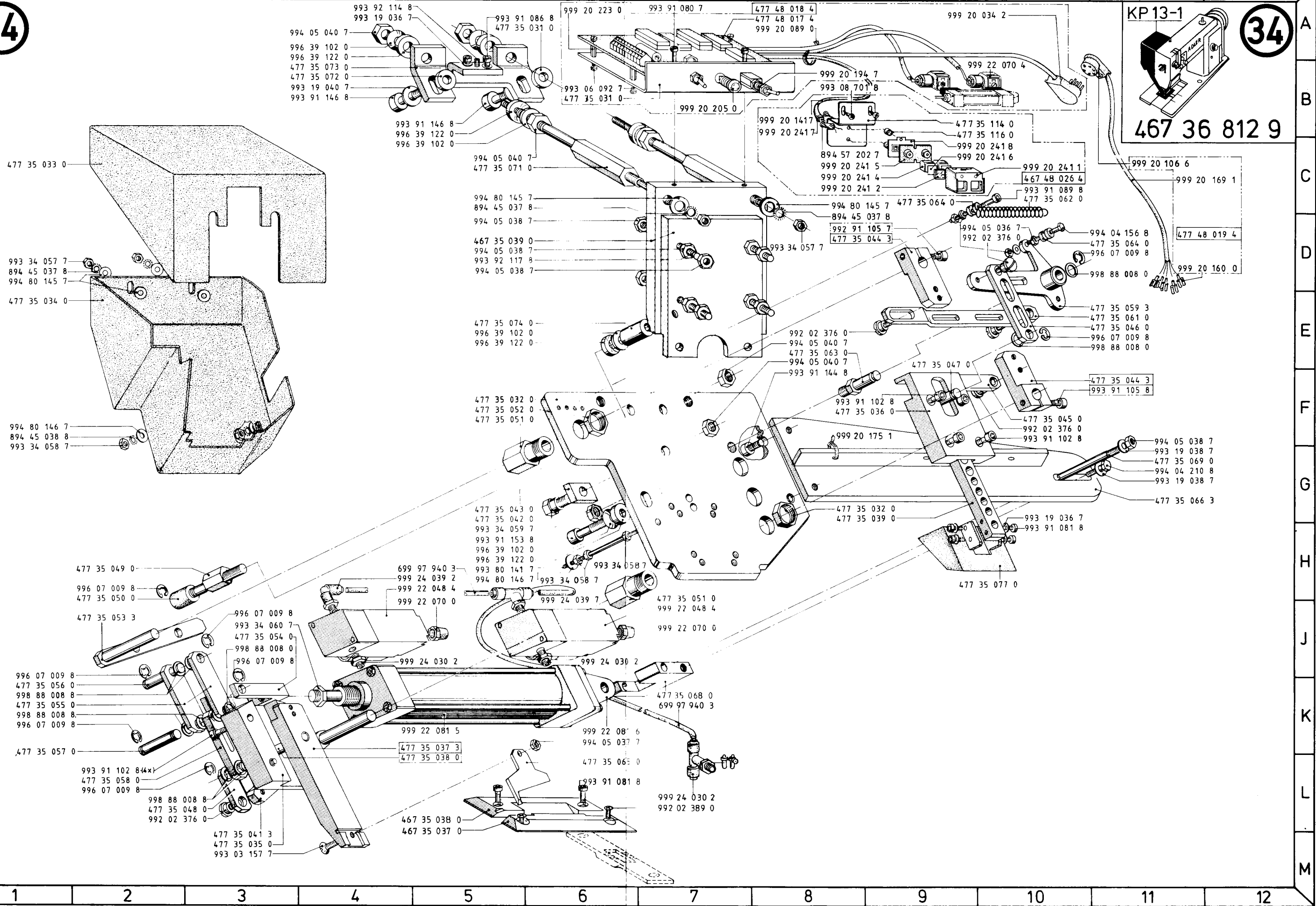
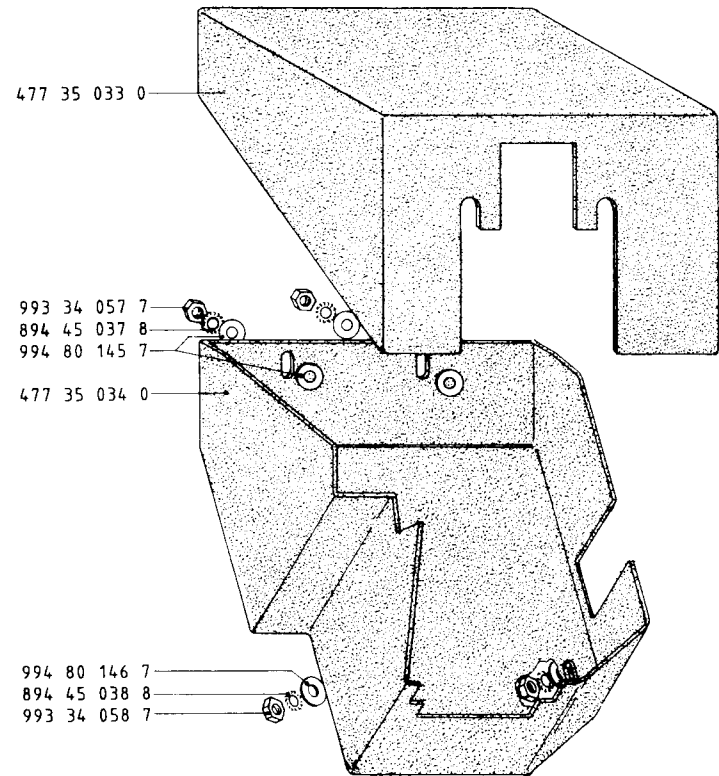
34

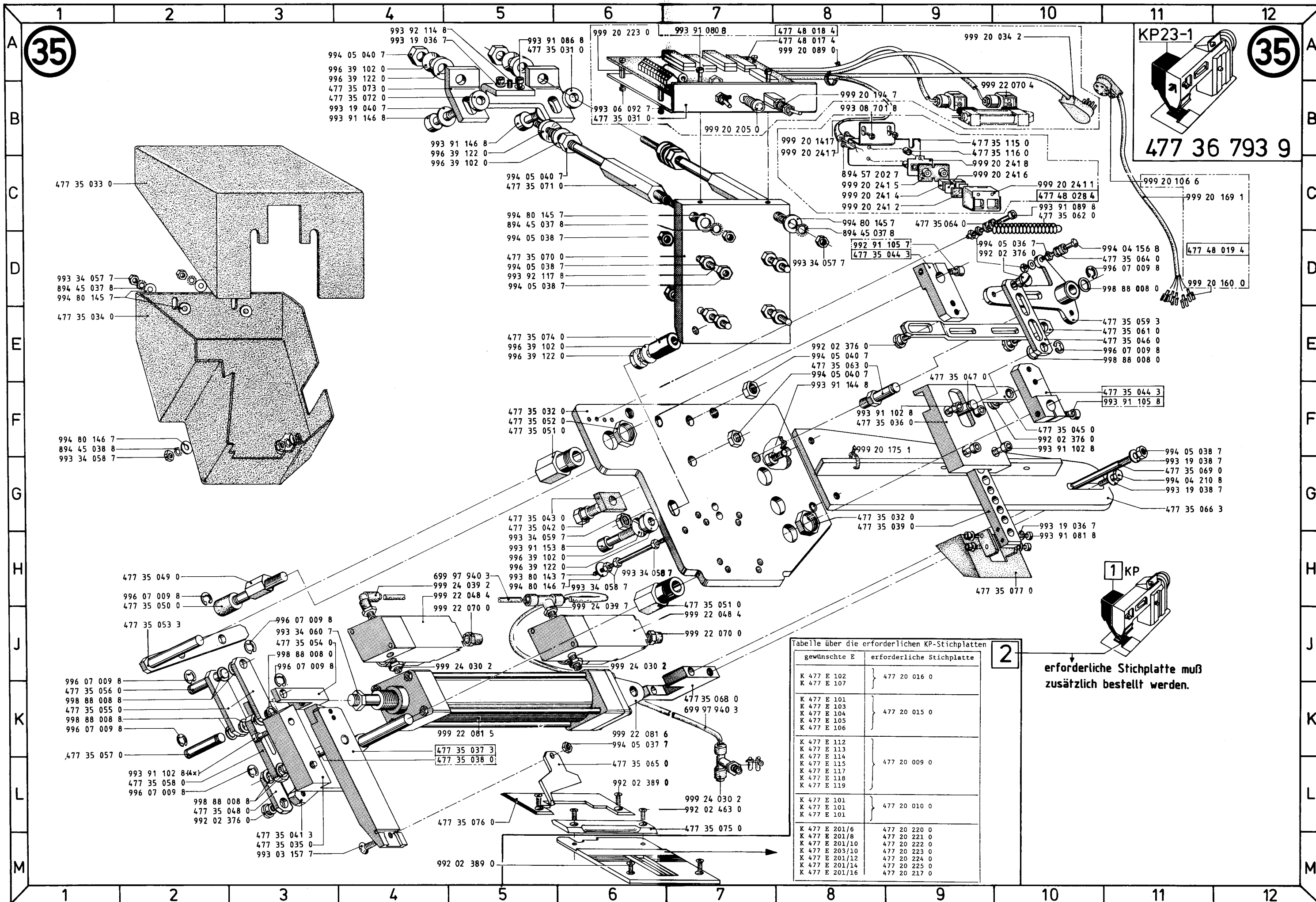
34

KP13-1



467 36 812 9





36

PS 13-1
367 35 755 9

